

Wipro Serie GMT-P1

WEIGHING TRANSMITTER





The GMT-P1 is a panel mounted weighing transmitter offers exceptional reliability, advanced filtering, and tested ability to perform stably under interference of harsh industrial environments. It is customized for dynamic weighing systems with the highest demand for reliability, response speed and accuracy.

High-Performance



- Standard RS232/RS485 selectable by switch optional analog output(0-5V initial);
- Calibration without test weights function;
- I/O points (1 input, 2 outputs) as standard;
- Simple design to facilitate connection to a PLC;
- Low cost digital indicator for various applications;
- Selectable A/D sampling 30/60/120/240/480/960 times/sec;
- Support theoretical calibration with loadcell sensitivity;
- Compact, lightweight body makes it ideal for mounting into a control panel;
- 1,000,000 weight resolution ability, with second generation Vibration Cancellation Filter;
- Powers up to 8 units of loadcells with 6 wires connection, provide long distance compensation.

Communication interface



RS485/232+Analog output



RS485/232+Ethernet (Modbus TCP)



RS485/232+Ethernet (Profinet)









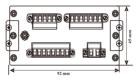


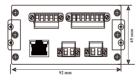
Specifications

WEIGHING SPECIFICATION	
OIML R76	e=1 μV/d, 6000e
A/D conversion	24-bit Delta-Sigma
Zero adjustment range	0 to 12mV (Load cell 3mV/V)
Nonlinearity	0.01% F.S
Maximum input voltage	0 to 15mV (Load cell 3mV/V)
Minimum sensitivity	0.01 μV/d
Input impedance	10ΜΩ
Sampling rate	30/60/120/240/480/960 times/sec.
Display resolution	1 / 999,999
Load cell excitation	DC5V, 200mA(Max.), Up to 8 load cells(350 Ω) can be connected
DIGITAL UNIT	
Display elements	7-segment 6-digit red LED
Data display range	0 to 999,999d
Status indicators	ZERO, STAB, NET
BASIC SPECIFICATIONS	
Power source voltage	DC24V ± 5%
Power consumption	Approx. 10W
Temperature and humidity	-10°C to 40°C / 90% R.H or less(Condensation must be avoided)
Dimensions	110 × 89 × 60 mm (L×W×H)
Weight	Approx.350g
Panel cut dimensions	93 x 46mm
Dust/water protection	The IP 65 display when mounted into a panel
Enclosure	ABS front panel, aluminum case.
OPTIONS	
Serial interface	Standard RS-232/RS485 interface
Analog output	0-5V, 0-10V, 4-20mA , 0-24mA , 0-20mA , User Define
Ethernet	Modbus TCP 、Profinet、Ethernet IP

Unit:mm



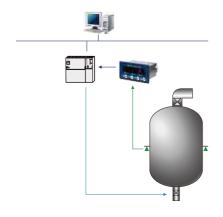


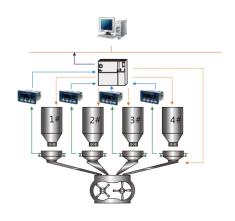






Application







Wipro Serie GMT-X1

WEIGHING TRANSMITTER





Weasy Support Tool

- Mobile App: connect with app through Bluetooth for setting the parameters and monitor indicator status;
- Programmable I/O by PLC.





- Calibration without weights (by loadcell sensitivity value);
- Printer function;
- Self-testing for I/O and Communication port;
- Self-editable boot screen.



Hardware Highlight

- Stainless steel case with compact design;
- Different configuration choice, a variety of combination;
- Bluetooth communication;
- Standard: RS485 + RS485/RS232(Selectable).

☑ Hardware Option1: 3 Input 5 Output or 3 Input 4 Output (relay)
☑ Hardware Option2: RS485+16bit Analog or 2 Input 4 Output
☑ Hardware Option3: Modbus TCP or Ethernet/IP or Profinet

(Hardware Option1,2,3 can be selected at the same time)











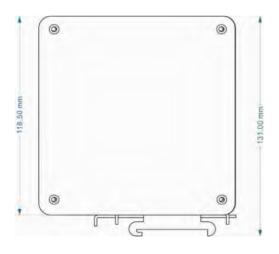




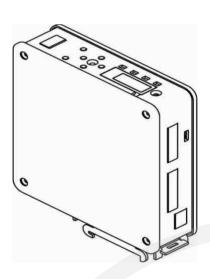
SPECIFICATION

Model	GMT-XI
Power Supply	24VDC (12~30VDC)
Size	131*111.4*32(mm)
Weight	500g
Operating Environment	-10∼40 ℂ;90%R.H No Condensation
Power Dissipation	5W
Weighing platform excitation voltage	5V 200mA(MAX)
Weighing Platform Requirement	1 simulation scale interface, can connect up to 8 loadcell with 350 Ω , Support
	Sensitivity in 1mV/V, 2mV/V, 3mV/V
Sensitivity	0.1uV/d/0.5uV/d
Non-Linearity	0.01% F.S
A/D Conversion Speed	50; 60; 100; 120; 200; 240; 400; 480; 800; 960 (SPS)
Maximum Display Accuracy	1/100000
Button	6 key vocalized button
Decimal Places	0、0.0、0.00、0.000、0.0000;5 Options
Overload Display	OFL

DIMENSION









General Measure Technology Co., Ltd.

Add: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China.

Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Web: www.gmweighing.com







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PRODUCT INTRO

GMT-H1 weighing transmitter is designed for industrial weighing application. It's harsh mount, **IP65** protection widely used in silo and vessel application.

FEATURES

- Anti-dust and waterproof harsh mount case;
- 6-wire loadcell interfaces, connecting up to 8 loadcell in 350Ω;
- Support theoretical data calibration;
- Support GPRS, Modbus-RTU, Modbus-TCP/IP, RS485 for communication;
- The function of automatic upload relevant weighing data;
- Through IO port to get the information of material level.

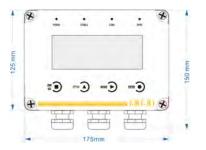


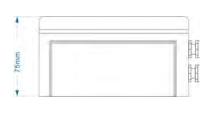






DIMENSION





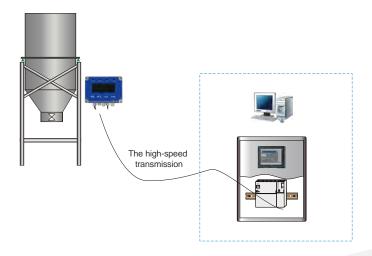
Unit: mm



SPECIFICATION

	Model	GMT-H1	
	Power	AC 90-260V 50Hz(or 60Hz) ±2%	
General	Temperature	-20~60°C;90%R.H Without dew	
Specification	Power consumption	10W	
	Weights	750g	
	A/D conversion	24bit Delta-Sigma	
	Sampling rate	Sampling rate, initial value:100times/sec, range: 50,60,100,120,200,240,400,480 times/sec	
	Nonlinearity	0.01%F.S	
Measurement	Gain drift	10PPM/°C	
Paramenters	Sensitivity	0.1μV/d / 0.5μV/d	
	Input range	MAX 0.02~15mV	
	Maximum display accurarcy	1/100,000	
	Weighing platform load cell	1 simulated weighing platform load cell interface can connect up to 8 load cell that is in 350Ω ,and the sensitivity in $1mV/V$, $2mV/V$, $3mV/V$.	
	Load cell excitation	5V 200mA(Max)	
	RS485(Standard); Support M	odbusRTU, continuous transmission protocol	
I/O Interfaces and	RJ45(Standard); Support Modbus-TCP, continuous transmission protocol		
Communications	GPRS data transmission fund	tion	
	Fixed IO: 3 Input, 3 Output		
	Optional IO: 3 more (can be	selfdefined as output or input)	

APPLICATION





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Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Web: www.gmweighing.com





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RAIL MOUNT TRANSMITTER

EASY INSTALLTION COMPACT DESIGN





GM7702, a digital weighing transmitter with the standard dimension, is suitable for mounting on DIN rail in many industrial fields. Small size and compact design make it ideally integrate with whole weighing sector. Due to its high practicability, stability and easy operation, GM7702 can be widely applied to the industry of feeds, chemical, concrete and bitumen mixing, metallurgy smelting, etc.

Description

Standard

- With RS232/485 serial ports and support remote control
- Support tare, preset tare function.
- Equipped with 2 IN 3 OUT I/O module.

Compact Design

• Small size and compact design with standard 35mm DIN mounting.

Optional Communication

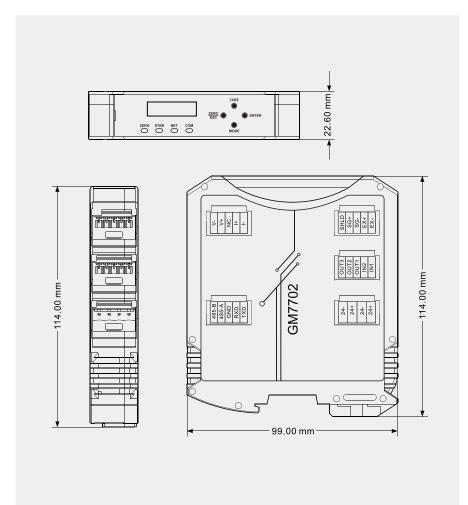
- Dual Modbus TCP
- Optional 16bit high-precision analog output: 0~24mA, 0~5V, 0~10V and user-defined analog output.

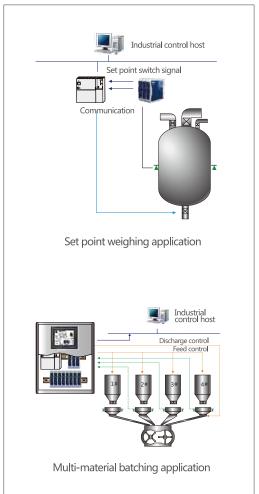






Dimensions





Specification

	Power Supply	DC24V		
General Specifications	Working temperature	-10 ~ 40°C		
Specifications	Maximum humidity	90% R.H without dew		
	A/D converter	24-bit Delta-Sigma		
	A/D conversion speed	120/240/480 SPS		
	Non-linearity	0.01% F.S		
	Gain drift	10PPM/°C		
A/D	Input sensitivity	0.02uV/d		
conversion	Input range	0.00~15mV		
	Maximum display accuracy	1/100000		
	Load cell power	DC5V 100mA(Max.)		
	Input impedance	10ΜΩ		
	Zero steady range	0.02~8mV (load cell 2mV/V)		
	Inputs	2,NPN zero / tare / trigger preset point n (n=1/2/3/4)		
I/O part	Outputs	3, 500mA Max. Stabilization/Overflow/Trigger Point n Output (n=1/2/3/4)/Upper/Middle/Lower Limit		



RAIL MOUNT WEIGHING CONTROLLER









Description

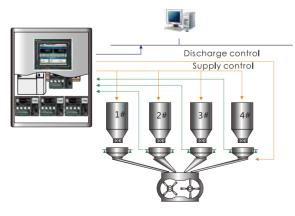
GM8802S-T weighing indicators are specially designed for weight transmitting in industrial fields, winch have features of small volume, plenty communicating commands, stable performance, easy operation and practicability. They can be widely applied to concrete and bitumen mixing equipment, commodity industry, chemical industry and feeds industing, etc.



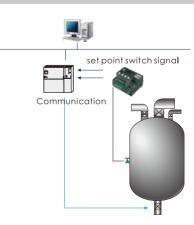
Functions and Features

- Weigh controller module with optional set point function.
- Easy operation and installation, equipped with OLED display.
- RS485 communication as standard to connect with a PLC.

Application Schematic Diagram



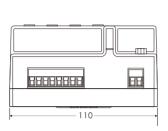
Multiple material batching machine

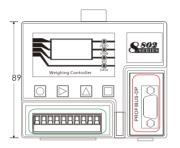


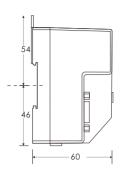
set point weighing controller

Dimensions

Unit:mm







Specification 24-bit Delta-Sigma modulation A/D Conversion Method 0.02~8mV (Load cell 2mV/V) Zero Adjustment Range 0.01%F.S Nonlinearity 0.02~10mV (Load cell 2mV/V) Maximum Input Voltage ANALOG UNIT Minimum Sensitivity $0.1\mu V/d$ Input Impedance $10 \text{M}\Omega$ Sampling Rate 120/240/480 SPS. Display Resolution 1/100000 Load Cell Excitation DC5V,200mA(Max),Up to 8 load cells can be connected Display Element 1.3 inch OLED screen BASIC **SPECIFICATIONS Status Indicators** ZERO, STAB, SIO, DATA Power Source Voltage DC 24V ±5% **Power Consumption** Approx.10w DIGITAL UNIT Temperature and Humidity -10°C~40°C/90% R.H or less (Condensation must be avoided) Dimensions 110*89*60mm (L*W*H) Weight Approx.250g Standard RS485 COMMUNICATION OPTIONS Option RS485+RS232, RS485+Analog, RS485+ Profibus



General Measure Technology Co., Ltd.

Add: A1-3/F, Block C, Tongfang Information Harbor, No.11 Langshan Rd., North Area of High-tech Park, Xili, Nanshan District, Shenzhen, China.

Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com

Web: www.gmweighing.com







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GMC-P7 weighing controller is designed for dynamic weighing/packing/batching applications, widely used in grain and seeds, feeds, rubber and plastic, and the chemical industry.

DESCRIPTION



Application Software

Multiple Software Selection:

- Single hopper packing;
- Double hopper packing;
- · Reduce weight method packing;
- Bulk scale;
- Batching scale.







User-friendly Design

- 7-inch touch screen, interactive design, and easy operation;
- Record the weight of every pack, million data storage and export.

Multi-Mode

• Multi-Mode: With Hopper, No Hopper, Big Bag Scale, Valve Scale, PLC;



Adaptive Function

 Automatic drop correction function, feeding speed adaptive function;



Patting Mode

 Starting Patting mode when filling material to shape bags by setting relevant parameters;

Statistic (Esc	tu-		0.98 kg	2021/01/0 Adr	
	Total ACUM		5 pcs	0.01 kg	
	Recipe ID	ACUM pos		ACUM Weight kg	< 1−8
	01	20		10000000.00	
User ACUM	02	5		50000000,00	9-16
	03	40		0.00	17-20
History	04	0		0. 05	17-20
Data	05	0		0,00	Clear Al
Print	06	50		50000000.05	Recipe ACU







Strong anti-interference

- Metal case with SS304 and aluminum provides better EMC protection and screen protection;
- 500mA over-current protection for IO port;



Sealing & Dust-proof performance

• 3mm front panel with rubber seal strip makes it fit control box well, which improves the sealing and dust-proof performance;

External keyboard

• Support mouse and keyboard control by USB connection;



MCU

 MCU with quad-core (Linux) for fast images and data processing ability;



Harsh desk/wall mount version

 Provide harsh desk/wall mount version for installation;





Multiple Communication Methods

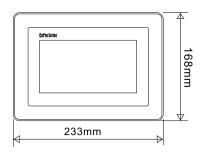
- RS232+RS485 for connecting PC, PLC, Printer, Label Printer, Remote Display, Code Printer, or other external devices, for reading and setup remotely;
- 12 Input/16 Output for starting, stopping, unloading, clamping/loosening bags, etc.;
- Modbus TCP for connecting PC, PLC, Printer, etc., for reading remotely;
- **USB** for importing and exporting recipes, I/O function communication parameters and other working parameters, upgrading system software, customizing boot screen, etc.

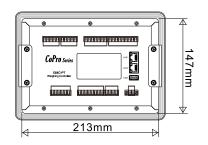




Standard s	pecification	
	Model	GMC-P7 (CoPro Series)
	Power Supply	DC 24V plus or minus 5%
General	Working temperature	-10°C~40°C
Specifications	Maximum humidity	90% R.H without dew
ľ	Testing standards	Class III 6000 e, 1 µ V/d
ľ	Power consumption	About 15 w
	A/D performance	24 bit Delta-Sigma
,	A/D conversion speed	120/240/480 times/per second
ľ	Non-linearity	0.01%F.S
	Gain drift	10PPM/°C
	Input sensitivity	0.02µV/d
A/D Conversion	Display Accuracy	1/100,000
ľ	Input range	0.02~15mV
ľ	Sensor power supply	DC5V 125mA(Max)
ľ	Input impedance	10ΜΩ
	Zero steady range	Maximum 0.002 ~ 15mV(Load Cell 3mV/V)
Application Software	 Single hopper packing; Double hopper packing; Reduce weight method packing; Bulk scale; Batching scale. 	
Function extension	Equipped with GMA-X1 automatic tra	ction module, reduce workforce cost

Dimension





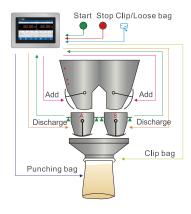




Application



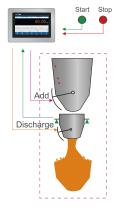
• Single hopper packing



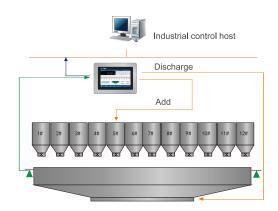
• Double hopper packing



 Reduce weight method packing



Bulk scale



Batching scale



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Nanshan District, Shenzhen, Guangdong Province, P.R.China.

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E-mail: xjlv@szgmt.com

Website: www.gmweighing.com





Linkedin

Facebook



GM9907 Series

Touch Screen Weighing Controller

Making the World Measurable Linking Your Smart Life







User-friendly Design, Easy Operation

- 7-inch Touch screen for displaying clearly and operating easily, Single/double scale interface mode switching;
- Different types of Home Screen for Different Application;





 All Parameter Matched and Displayed according to the Scale;



 Modular design, guided step-by-step operation, one key switch;



 Screen Saver Displaying after the Set Time, Dynamic display of operating status and data;





Intelligent Function Design, Smart Operation

 Self-adaptive Function, Support a variety of scale structure mode;



 USB for importing and exporting data, upgrading software and customizing boot screen, etc.





 Host Mode: Can be Used as Industrial Control Panel to Configure PLC or Transducer.





Version Features

User-Friendly · Better Experience

 Memory card build in, 7-inch Touch screen for displaying clearly and operating easily, Single/double scale interface mode switching;







• Multi-Mode: With Hopper, No Hopper, Big Bag Scale, Valve Scale, PLC;

Scale Structure				×
Scale Structure	With Hopper >	Manual U	Inlock Bag	
Working Mode	Single Scale >	DISC Gar	te Pos Detect	
Filling Scale Stre	ucture			X
Fill Ga				
Clamp	With Hooper No	Hopper	Big Bag Scale	
	Valve Scale	PLC		



· Self-Adaptive: I/O Programmable;

	User Logic Type	OFF To On Edge Trigger >	User Logic Type	OFF To On dge Trigger
Recipe >	Logic Trigger Type	Input-1 >	Logic Trigger Type By Trigg	er Function
			Trigger Fune(IN)	None
	Trigger Func(OUT)	None >	Trigger Fune(OUT)	None
User ACUM	Delay ON Timer	0.0s >	Delay ON Timer	0. 0s
_				
	Logic Output On Timer	0.0s >	Logic Output On Timer	0. 0s
History				



RS485+RS232

• For connecting PC,PLC,Printer,Label Printer, Romote Display,Code Printer,or other external devices,for reading and setup remotely;

USB

• For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen.etc:

12 Input/16 Output

 For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

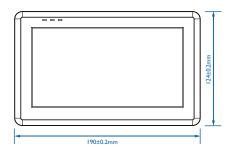
Modbus TCP

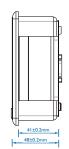
• For connecting PC, PLC, Printers, etc., for reading remotely.

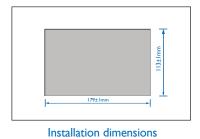


Specification

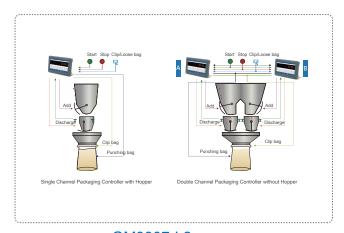
	Model	GM9907-L2/LD	
	Power Supply	DC24V	
General	Operating Temperature	-10~40 ℃	
Specification	Maximum Humidity	90%R.H without dew	
Ореолюцион	Test Standard	Class III 6000e,1µV/d	
	Power Consume	About 15W	
	A/D converter type	24 bit Sigma-Delta	
	A/D Conversion Rate	120/240/480/960 times /per second	
	Non-Linear	0.01%F.S	
	Gain Drifting	10PPM /C	
Measurement	Minimum Sensitivity	0.02μV/d	
parameters	Analog Input Range	0.02~15mV	
	Display Accuracy	1/100,000	
	Power Source for Load Cell	DC5V 125mA(MAX)	
	Input Resistance	10ΜΩ	
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V)	
	12 Input 16 Output, I/O Selectable		
	12 Input, Active-low		
I/O Interfaces and		ear alarm, Clear total ACUM, Bag Lock/Unlock, Manual discharge, Manual fine flow,	
Communications	Manual coarse flow, Change recipe, Emp	yty material	
Communications	16 Output, Single drive current 500mA	5'	
	Run, Stopped, Coarse flow, Medium flow Alarm, Batch complete, Over/Under	Fine flow, Bag lock, Result waiting, Ready, Discharge, -NZ-, Pat bag, FILL, EMPT,	

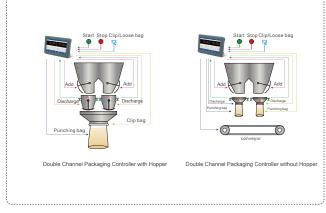






Application Schematic Diagram





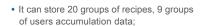
GM9907-LD GM9907-LD



Version Features

User-Friendly · Better Experience

 Memory card build in, 7-inch Touch screen for displaying clearly and operating easily;



Statistic (Esc	Ru	`	0.98	3 kg	2021/01/0 Adn	
	Total ACUM		5 pos		0.01 kg	
	Recipe ID	ACUM pcs		AGUM Weight kg		< 1−8
	01	20		10	0000000.00	
User ACUM	02	5		5	0000000.00	9-16
	03	40			0.00	
History	04	0			0.05	17-20
Data	05	0			0.00	Clear All
Print	06	50		50000000.05		Recipe ACU
S Home	Statistic	X Filing Test	A. Recipe	Peripherals	(I) E-Stee	(D) Start



• Data backup and recovery function can save the optimal parameters and improve the working efficiency;

System Info	Ruin	0.2	20 t 202	1/01/06 14:00 Admin
	All	Reset	Communication	Reset
Version	All(No Calibration)	Reset	Basic Para.	Reset
	Recipe	Reset	Advanced Para.	Reset
	Calibration	Reset	I/O Function	Reset
Others	Parameter Backup	Backuo	Backup Date: 2021/0	11/08 13:00:00
	Recovery From Backuo	Reset	Delete Backup	Delete
S Home	il X	A. Recipe	Peripherals E-St	p D Start



• Starting Patting mode when filling material to shape bags by setting relevant parameter;

Rec (E		Run	ŧ	50. 00 k	2021/01/ Ad	06 14:00 min
01		Overtime Monitor		Patt	ing Para.	
0.00	0.00	Supply Overtime	5 s >	Patting Mode	No-Patting >	Filling Values
0.00	04 0.0	atting Mode				
05	06					Filling Timer
0.00	0.0	No-Patting		When Fill	ing	Over1 lode
07	os					FreeFall Correction
0.00	0.0					
09	10					Patting Par
(>					
<	,					



RS485+RS232

• For connecting PC,PLC,Printer,Label Printer, Romote Display,Code Printer,or other external devices,for reading and setup remotely;

USB

 For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;

12 Input/16 Output

• For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

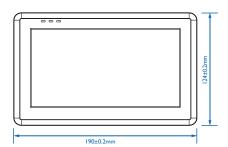
Modbus TCP

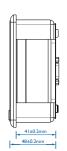
• For connecting PC, PLC, Printers, etc., for reading remotely.

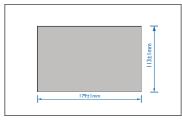


Specification

	Model	GM9907-L4	
	Power Supply	DC24V	
General	Operating Temperature	-10~40 C	
Specification	Maximum Humidity	90%R.H without dew	
Specification	Test Standard	Class III 6000e,1µV/d	
	Power Consume	About 15W	
	A/D converter type	24 bit Sigma-Delta	
	A/D Conversion Rate	120/240/480/960 times /per second	
	Non-Linear	0.01%F.S	
	Gain Drifting	10PPM/C	
Measurement	Minimum Sensitivity	0.02μV/d	
parameters	Analog Input Range	0.02~15mV	
p	Display Accuracy	1/100,000	
	Power Source for Load Cell	DC5V 125mA(MAX)	
	Input Resistance	10ΜΩ	
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V)	
	2 Input 16 Output, I/O Selectable		
	12 Input, Active-low		
I/O Interfaces and	Start, Emergency stop, Stop, Zeroing, Cle	ear alarm, Change recipe, Bag Lock/Unlock, Manual discharge, Manual fine flow, Manual	
Communications	coarse flow, Clear total ACUM, etc.		
	16 Output, Single drive current 500mA		
	Run, Stopped, Coarse flow, Medium flow, Fine flow, Bag lock, Result waiting, Pat bag, FILL, Batch complete, Supply full, Pausi		

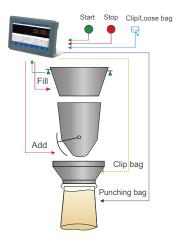






Installation dimensions

Application Schematic Diagram



Reduce weight method packing



GM9907-L5 is designed for bulk scale to solve the problem of batch weight and automatic totalizing of incoming and outgoing material. It can be used widely used in chemical, grain, feeds, construction and harbor logistics industry, etc.

Version Features

User-Friendly · Better Experience

- Memory card build in, 7-inch Touch screen for displaying clearly and operating easily;
- Flow rate function can discharge material automatically and alarm when flow rate is low,which is more intelligent;





 Two scale mode: Stock-In or Stock-Out; Data information is more convenient to operate;

Recipe	Scale Mode	Stock-in)	Permanent ACUM	5 p
ACUM	Stock-Out Total	0.00 kg >		0.00
	Scale Mode			×
Scale Mode >	Stock	on	Stock-Out	



• Two packing mode: Motor or Pneumatic; Add/Discharge feed is more convenient;

(Back	Run	50.00 kg	2021/01/06 14:00 Admin
F	ling		DISC
Fill Gate Driver	Motor Drived >	DISC Gate Driver	Normal Motor(One Pos.)
Filler Motor Cfg ID	0 >	DISC Gate Pos.Signal	ON: If Closed
Co-Fill Gate Open Time	0.8s >	DISC Gate Pos Detect v	then Filling
Fi-Fill Gate Open Time	0.2s >	DISC Gate Close OverT	ime 3.0s
Filler Gate Close OverTir	ne 4.0s >	DISC Gate Open Timer	1.0s
Filler Gate Pos. Signal	ON:If Closed		



RS485+RS232

 For connecting PC,PLC,Printer,Label Printer, Romote Display,Code Printer,or other external devices,for reading and setup remotely;

USB

 For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;

12 Input/16 Output

 For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

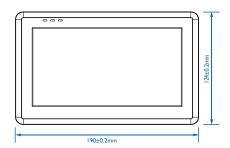
Modbus TCP

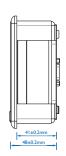
• For connecting PC, PLC, Printers, etc., for reading remotely.

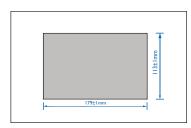


Specification

	Model	GM9907-L5	
	Power Supply	DC24V	
General	Operating Temperature	-10~40 ℃	
Specification	Maximum Humidity	90%R.H without dew	
•	Test Standard	Class III 6000e,1µV/d	
	Power Consume	About 15W	
	A/D converter type	24 bit Sigma-Delta	
	A/D Conversion Rate	120/240/480/960 times /per second	
	Non-Linear	0.01%F.S	
	Gain Drifting	10PPM/C	
Measurement	Minimum Sensitivity	0.02μV/d	
parameters	Analog Input Range	0.02~15mV	
	Display Accuracy	1/100,000	
	Power Source for Load Cell	DC5V 125mA(MAX)	
	Input Resistance	10ΜΩ	
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V)	
	12 Input 16 Output, I/O Selectable		
	12 Input, Active-low		
I/O Interfaces and	Start, Emergency stop, Stop, Zeroing, Clear alarm, Fill permission, Clogged, Manual fine flow, etc.		
Communications	16 Output, Single drive current 500mA		
	Run, Stopped, Clogged, Coarse flow, F	ine flow, Result waiting, Over/under, Alarm, Stock-out Done, Last feed, DISC, -NZ-,	

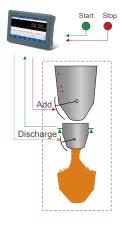






Installation dimensions

Application Schematic Diagram



Bulk Weight Packing



of a variety of materials. It can be widely used in concrete mixing, bituminous mixing, metallurgy, chemical, feeds industry, etc.

Version Features

User-Friendly · Better Experience

- Memory card build in, Dynamic batching process can be graphically displayed for better understanding and monitoring;.
- Support the batching of 12 kinds of materials. It can be customized according to the batching process sequence, which is flexible to use;





 The working process is clear. Feeding value and time of the material can be set, and real-time feeding dynamic can be displayed;

Recipe: 1 Supple	ment: 2	Filling PreDelay Timer	0.5
Target	50.00kg >	COMP.Inhibit Timer(Co-F)	0.5
Co-Fill Ramin	10.00kg >	COMP.Inhibit Timer(Me-F)	0.5
Me-Fill Ramin	3. 00kg >	COMP.Inhibit Timer(Fi-F)	0.5
Free Fall	0.80kg >	Stir Control	0.5
Over Limit Value	0.05kg >		
Under Limit Value	0.05kg >		
Fill Pause Control			



• User-friendly design: Save function when power down and monitoring alarm function;





RS485+RS232

• For connecting PC,PLC,Printer,Label Printer, Romote Display,Code Printer,or other external devices,for reading and setup remotely;

USB

 For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;

12 Input/16 Output

 For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

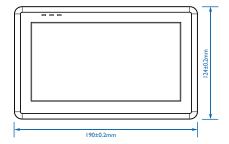
Modbus TCP

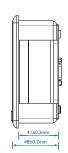
• For connecting PC, PLC, Printers, etc., for reading remotely.

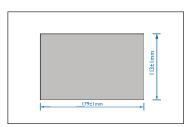


Specification

	Model	GM9907-LB	
	Power Supply	DC24V	
General	Operating Temperature	-10~40 ℃	
Specification	Maximum Humidity	90%R.H without dew	
Орсолюшон	Test Standard	Class III 6000e,1µV/d	
	Power Consume	About 15W	
	A/D converter type	24 bit Sigma-Delta	
	A/D Conversion Rate	120/240/480/960 times /per second	
	Non-Linear	0.01%F.S	
	Gain Drifting	10PPM/C	
Measurement	Minimum Sensitivity	0.02μV/d	
parameters	Analog Input Range	0.02~15mV	
•	Display Accuracy	1/100,000	
	Power Source for Load Cell	DC5V 125mA(MAX)	
	Input Resistance	10ΜΩ	
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V)	
	12 Input 16 Output, I/O Selectable		
	12 Input, Active-low		
I/O Interfaces and	Start, Emergency stop, Stop, Pause, ZERO, Clear alarm, Change recipe, M-DISC permission, TARE, Clear tare		
Communications	Manual stir, etc.		
	16 Output, Single drive current 500mA		
	Run, Stopped, Coarse flow, Medium flow, Fine flow, Result waiting, Over/under, DISC, -NZ-, Alarm, Stir,		

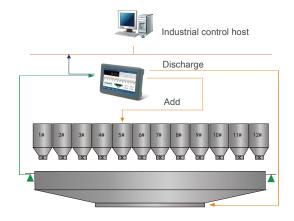






Installation dimensions

Application Schematic Diagram



Batching, up to 12 materials



M04 SERIES WEIGHING CONTROLLER



Making the World Measurable Linking Your Smart Life





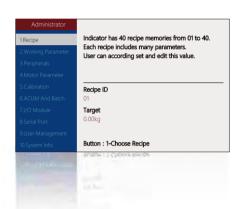
A/D Max. 960t/s Display Accuracy 1/100000

Advanced New Algorithm,
Optimised Hardware,
Faster and More Accurate
Weighing Control.

5-inch Screen

Easy Operation Elegant Appearance









Easy to Import and Export Data
Upgraded Software
User-friendly Boot Screen

Standard RS485+RS23(ModbusTCP)Easier for System Interaction

Standard I/O

Active Low-Level for Input
Low-Level Effective
500mA for Single Drive Current
User-defined I/O

M04 with Single Hopper: 8 Input/12 Output M04 with Double Hopper: 12 Input/17 Output







Version Featuers

MULTI-MODE

Supporting the hopper/non-hopper mode and the double scale interlocking mode (two controllers working synchronously).







Supporting I/O tests, easy for products debugging.



Automatic three material speed feeding control, with optional manual slow feeding function.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.



Batch setting function, patting bags function, suitable for packaging powder materials



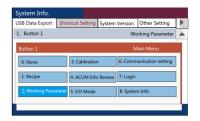
Feed control function, convenient for controlling the connection between packaging scale and feeding equipment.



Multiple levels of operating permissions, such as users, administrators and system administrator.

Button Functions

One-click button can be set for recipe selection, batch setting, parameter calibration, etc.





Database

It can store 20 groups of recipes. For each recipe, the target value, fast/slow feeding mode, drop value and other parameters can be set up manually.

I/O Port

8 Input/12 Output

Used to start and stop, and carry out A/B scale feeding, A/B scale unloading and other operations.

ModbusTCP

For connecting PC, PLC, Printers, etc., for reading remotely.

RS485+RS232

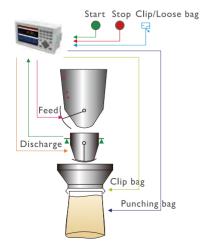
For connecting PC, PLC, Printer, Label Printer, Remote Display, or other external devices, for reading and setup remotely.

USB

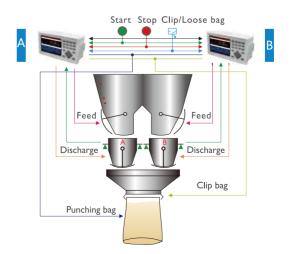
For importing and exporting recipes, works, I/O function, communication and other parameters, upgrading system software, customizing boot screen, etc.



Application Schematic Diagram







Double Channel Packaging Controller with Hopper



Version Featuers

MULTI-MODE

Supporting hopper / non-hopper mode, pnenmatic and electric mode.







Supporting I/O tests, easy for products debugging.



Automatic three material speed feeding control, with optional manual slow feeding function.



Multiple levels of operating permissions, such as users, administrators and system administrator.



Batch setting function, patting bags function, suitable for packaging powder materials



Feed control function, convenient for controlling the connection between packaging scale and feeding equipment.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.

Button Functions

Shortcut key can be set to facilitate formulation selection, batch setting, parameter calibration and other operations.



Database

It can store 40 groups of recipes. For each formula can input target value, fast/slow feed, drop value and other parameters. Parameters can be entered manually or imported through USB interface.



I/O Port

USB

For importing and exporting formula, working, I/O function, communication and other parameters, also for upgrading system/software, and customizing boot screen.

RS485+RS232

For connecting PC, PLC, printer, label printer, remote display, coding machine or other external equipment, which can be used for remote reading and setting.

12 Input/17 Output

For starting, and stopping, and carrying out A/B scale feeding, A/B scale unloading and other operations.



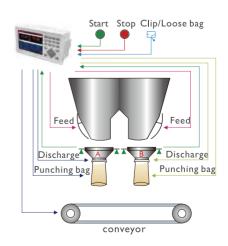






Application Schematic Diagram







Version Featuers

M04-6/M04-6D

Selective single or double hopper filling scale: M04-6 or M04-6D







Supporting I/O tests, easy for products debugging.



Automatic two material speed feeding control.



Multiple levels of operating permissions, such as users, administrators and system administrator.



Batch setting function.



Feeding control function facilitates the control connection between filling scale and frontend feeding equipment.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.

Button Functions

Quick access key can be set to facilitate formulation selection, batch setting, parameter calibration and other operations.

Auxiliary logic programming function

Up to 6 sets of logic trigger signals can be defined, and simple logic signal output can be configured to control the upper barrel, gland, coding and other auxiliary devices.

Database

It can store 20 groups of recipes. For each formula can input target value, fast/slow feed, drop value and other parameters.

Intelligent feeding control

Automatic adjustment of fast feeding, slow feeding, filling scale speed and accuracy to achieve the best.





I/O Port

RS485+RS232

For connecting PC, PLC, printer, label printer, remote display, coding machine or other external equipment, which can be used for remote reading and setting.

USB

For importing and exporting formula, working, I/O function, communication and other parameters, also for upgrading system software, and customizing boot screen.

8 Input/12 Output

For starting, stopping, feeding, unloading, clamping/loosening, etc.



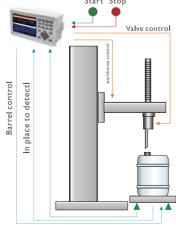




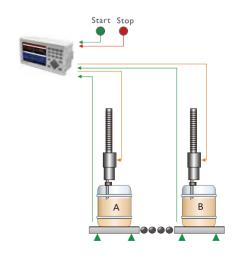




Application Schematic Diagram





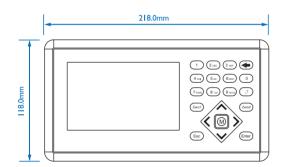


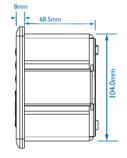
Double Nozzle for Liquid Filling Application

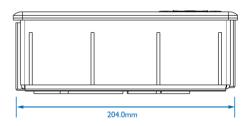
Specification

	Model	M04
	Power Supply	AC90~260V 50Hz(or 60Hz) ±2%
	Operating Temperature	-10 to 40℃
General	Maximum Humidity	90% R.H without dew
Specification	OIML Standard	OIML R76: Class III 6000 divis. 1µV/d
	Power Consume	About 15W
	IP Level	Front panel IP65
	Туре	24-bit Sigma-Delta
	Conversion Rate	120/240/480/960 SPS
	Non-Linear	0.01% F.S
	Gain Drifting	10PPM/℃
1/D Convertor	Minimum Sensitivity	0.02 uV/d
A/D Converter	Analog Input Range	0.02mV -15mV
	Display Accuracy	1/100000
	Power Source for Load Cell	DC5V 125mA (MAX)
	Input Resistance	10ΜΩ
	Zero Point Adjustment Range	$0.02\!\sim\!8$ mV (When the transducer is 2mV/V.)

Dimensions









General Measure Technology Co., Ltd.

Add: A1-3/F, Block C, Tongfang Information Harbor, No.11 Langshan Rd., North Area of High-tech Park, Xili, Nanshan District, Shenzhen, China.

Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Web: www.gmweighing.com







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HIGHLY DURABLE REMOTE DISPLAY





Durable with High Quality

- Stainless steel outer casing.
- IP65 dustproof and waterproof.
- Equipped with 2 IN 3 OUT I/O module.



degrees and crystal clear under sunlight.

Elegant Design

- Double-row high-intensity LED display.
- Super wide range at 170 degree angle of view.



Flexible and Easy to Use

- Support more than 30 kinds of communication protocols.
- Masterful mechanical design to be installed simply.
- Communication by RS232 or RS485 or electronic current loop.
- Wireless communication(optional).









GM8892 and GM8895 are designed for outdoor truck scale with stainless steel outer casing, IP65 standard, and highest quality guarantee. The ultra bright LED provides high visibility with 170 degrees viewing angle even under blazing sunlight.

Remote Display GM8892

High Clarity LED Remote Display for Truck Scales





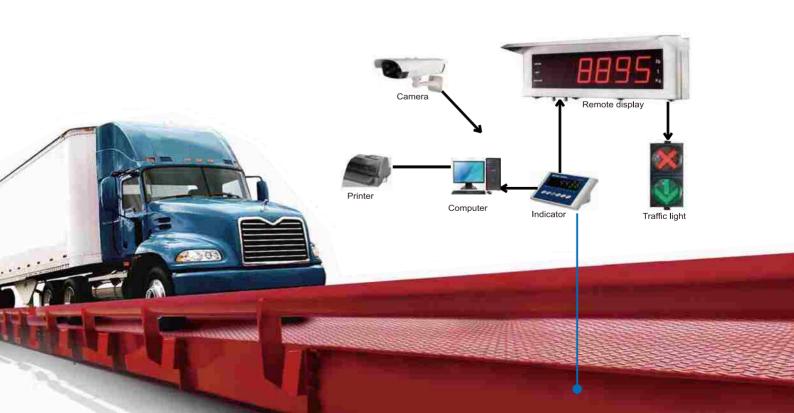
Remote Display GM8895

High Clarity LED Remote Display for Truck Scales



Communication

Our remote displays offer unmatched flexibility with smart data recognition system compatible with indicators for truck scales, such as AD-4321, AD-4323, TOLEDO, Fairbanks, R2500, UMC600, GSE50 serial, Rinstrum, WI-125, WI-127, Df1500 etc.



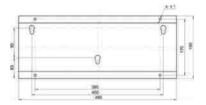
Specification

Model	GM8892	GM8895
INDICATOR POWER		
Power Supply	90V ~ 260V AC 50Hz(or 60Hz)±2%	90V ~ 260V AC 50Hz(or 60Hz)±2%
Power Consume	20W	40W
DISPLAY		
Display	6 digits, 7 segments, Ultra bright LED	6 digits, 7 segments, Ultra bright LED
Digits Size	7cm	12cm
LED Indicators	3 LED, Gross, Net, Motion	3 LED, Gross, Net, Motion
Visible angle	10 degree to 170 degree	10 degree to 170 degree
ENVIORNMENTAL		
Operating Temperature	-10°C to 40°C	-10°C to 40°C
Storage Temperature	-25°C to 70°C	-25°C to 70°C
Humidity	90% R.H without dew	90% R.H without dew
IP Level	IP65	IP65
MECHANICAL DATA		
Dimensions with sun shelter	578×210×62 mm (L×W×H)	900×280×106mm (L×W×H)
Dimensions without sun shelter	582×225×200mm(L×W×H)	903×296×257mm(L×W×H)
Weight	Approx. 8kgs	Approx. 16kgs
Certification	CE	CE
Enclosure	stainless steel	stainless steel
COMMUNICATION		
Interface	RS485/RS232; Current Circle; Wireless(Option	nal) RS485/RS232; Current Circle; Wireless(Option
INIDICATOR SUPPORTED		

AD-4321, AD-4323, TOLEDO&Fairbanks, R2500, UMC600, GSE50 serial, Rinstrum, WI-125, WI-127, DF1500

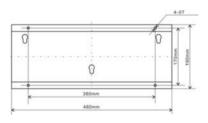
GM8892





GM8895







General Measure Technology Co., Ltd.

Add: A1-3/F, Block C, Tongfang Information Harbor, No.11 Langshan Rd., North

Area of High-tech Park, Xili, Nanshan District, Shenzhen, China.

Tel/Wechat: +86 185 6585 5789

E-mail: xjlv@szgmt.com Web: www.gmweighing.com







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