## **GMT-X1 Weighing Transmitter**

GMT-X1, a DIN rail-mounted weighing transmitter for industrial automation, can be used in various system weighing applications, such as weight checking, loss-in-weight, liquid filling, batching, vessel and silo weighing, etc. Through Bluetooth, it can be connected to Weasy App for configuration and monitoring.



- Liquid filling software selectable ;
- Calibration without weights (by loadcell sensitivity value);
- Printer function :

ക

- Self-testing for I/O and Communication port ;
- Self-editable boot screen ;



- Stainless steel case with compact design ;
- Different configuration choice, a variety of combinations ;
- Standard: RS485 + RS485/RS232(Selectable)
- Hardware Option 1 3 Input 5 Output or 3 Input 4 Output relay (Optional);
- Hardware Option 2 RS485+16bit Analog or 2 Input 4 Output or CAN OPEN ;
- Hardware Option 3 Modbus TCP or Ethernet/IP or Profinet or Profibus DP;
- (Hardware Option1,2,3 can be selected at the same time) ;
- Bluetooth Communication.











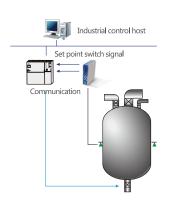
JRE

E

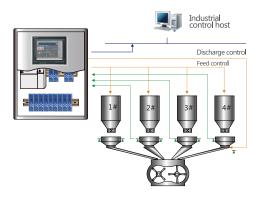


Standard S	pecification	
	Model	GMT-X1
	Power Supply	DC 24V ( 12~30VDC )
General	Working temperature	-10°C~40°C
Specifications	Maximum humidity	90% R.H without dew
	Testing standards	Class III 6000 e, 1 µ V/d
	Power consumption	About 5W
	A/D performance	24 bit Delta-Sigma
	A/D conversion speed	50~960 times/per second
	Non-linearity	0.01%F.S
	Gain drift	10PPM/°C
A/D	Input sensitivity	<u>0.1µV/d</u> / <u>0.5µV/d</u>
Conversion	Display Accuracy	1/1,000,000
	Weighing Platform Requirement	1 simulation scale interface, can connect up to 8 loadcell
		with 350Q, Supports ensitivity in 1mV/V, 2mV/V, 3mV/V
	Sensor power supply	DC5V 200mA(Max)
	Input impedance	10ΜΩ
	Button	6 key vocalized button

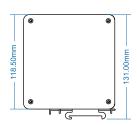
### Application



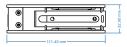
Set point weighing application



Multi-material batching application







#### General Measure Technology Co.,Ltd.

Address: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Website: www.gmweighing.com



Linkedin



Wechat

## **GMT-X4**

DIN Rail Mount Four-Channel Weighing Transmitter

GMT-X4 is a DIN rail mounted weighing transmitter with four-channel. It has the characteristics of compact design, stable performance, and easy operation, which can be used for various weighing applications, such as weight checking, loss-in-weight, liquid filling, batching, vessel and silo weighing, etc.

GMT-X4

### 

### Hardware Highlight

- Stainless steel housing with compact design(62X134X128mm);
- Different configuration choices, a variety of combination;

#### Standard

**Option1** 

- ① 4-channel of 6-wire load cell interfaces;
- ② RS485 & RS232;
- 3 4 Input 8 Output I/O;

Modbus TCP /IP or EtherNet/IP or ProfiNet or EtherCat;

Option2 4-

4-channel analog output;

**Option3** CANopen;

(Option1, 2, 3 can be selected at the same time.)









### Software Highlight

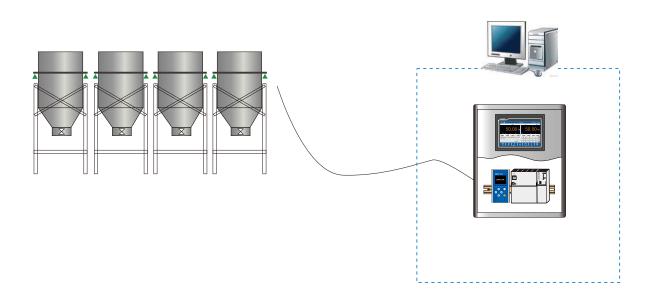
- Zero point reset function: support resetting the zero point as before power failure when re-powering;
- Theoretical value calibration, stable within 3s of the calibration process automatically;
- Remote monitoring and configuration by PC with Modbus TCP connecting up to 6 devices at once;
- Input anti-vibration function, which time can be set.



#### Specification

Power	DC 24V 土5%
Size	62mm ×134mm ×128mm
Weight	Approx. 880g
Operating Environment	-10~40°C; 90%R.H,No Condensation
Storing Environment	-40~60℃;90%R.H,No Condensation
Power Dissipation	20W
Weighing Platform	EV. 200mA(MAX)/channel
Excitation Voltage	5V, 200mA(MAX)/channel
Weighing Platform	4 simulation scale interface, can connect up to 40 load
Requirement	cell with 350 $\Omega$ , support sensitivity 1mV/V, 2mV/V, 3mV/V
Sensitivity	0.1uV/d
Non-Linearity	0.01% F.S
A/D Conversion Speed	50; 60; 100; 120; 200; 240; 400; 480; 800; 960 (SPS)
Maximum Display	1 /1 000 000
Accuracy	1/1,000,000

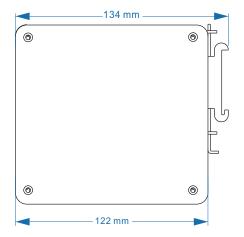
### Application Diagram

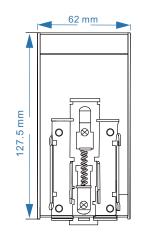


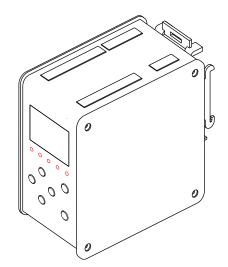
Multi-material batching application



#### Dimension









#### General Measure Technology Co.,Ltd.

Address: Room2208, Building 6, Shenzhen International Innovation Valley,Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Website: www.gmweighing.com



Linkedin

Facebook Wechat

## **GMT-P1** Weighing Transmitter

The GMT-P1 is a panel/harsh-mounted weighing transmitter that offers exceptional reliability, advancedfiltering, and tested ability to perform stably under interference of harsh industrial environmentsIt is customized for dynamic weighing systems with the highest demand for reliability, response speedand accuracy.

MT-P



- Standard RS232/RS485 selectable by switch;
- Calibration without test weights function ;
- I/O points (1 input, 2 outputs) as standard ;
- Simple design to facilitate connection to a PLC ;
- Low cost digital indicator for various applications ;
- Selectable A/D sampling 30/60/120/240/480/960 times/sec ;
- Support theoretical calibration with loadcell sensitivity ;
- Compact, lightweight body makes it ideal for mounting into a control panel ;
- 1,000,000 weight resolution ability, with second generation Vibration Cancellation Filter ;
- Powers up to 8 units of loadcells with 6 wires connection, provide long distance compensation.

### COMMUNICATION INTERFACE



RS485/232+Analog output



RS485/232+Ethernet (Modbus TCP/IP)



EtherNet/IP or Profinet or EtherCAT











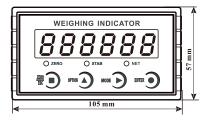
**F** 

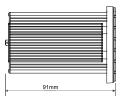


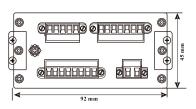
www.gmweighing.com

### **Specifications**

WEIGHING SPECIFICATION	
OIML R76	e=1 µV/d, 6000e
A/D conversion	124-bit Delta-Sigma
Zero adjustment range	0 to 12mV (Load cell 3mV/V)
Nonlinearity	0.01% F.S
Maximum input voltage	0 to 15mV (Load cell 3mV/V)
Minimum sensitivity	0.01 µV/d
Input impedance	10ΜΩ
Sampling rate	30/60/120/240/480/960 times/sec.
Display resolution	1 / 999,999
Load cell excitation	DC5V, 200mA(Max.), Up to 8 load cells( $350\Omega$ ) can be connected
DIGITAL UNIT	
Display elements	7-segment 6-digit red LED
Data display range	0 to 999,999d
Status indicators	ZERO, STAB, NET
BASIC SPECIFICATIONS	
Power source voltage	DC24V ± 5%
Power consumption	Approx. 10W
Temperature and humidity	-10°C to 40°C / 90% R.H or less(Condensation must be avoided)
Dimensions	110 × 89 × 60 mm (L×W×H)
Weight	Approx.350g
Panel cut dimensions	93 x 46mm
Dust/water protection	The IP 65 display when mounted into a panel
Enclosure	ABS front panel, aluminum case.
OPTIONS	
Serial interface	Standard RS-232/RS485 interface
Analog output	0-5V, 0-10V, 4-20mA , 0-24mA , 0-20mA , User Define
Ethernet	Modbus TCP 、 Profinet、 Ethernet IP

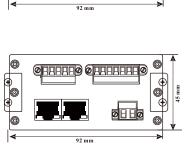








8 <u> ФНННН</u>Ø Ф<u>ННННН</u>Ø • 45 mm oh ho oh ho 8 8

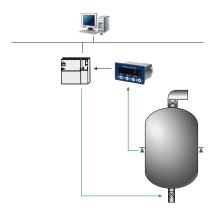


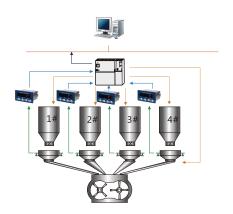
92 mm

www.gmweighing.com

Unit:mm

### Application







#### General Measure Technology Co., Ltd.

Add: A1-3/F, Block C, Tongfang Information Harbor, No.11 Langshan Rd., North Area of High-tech Park, Xili, Nanshan District, Shenzhen, China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Web: www.gmweighing.com





LinkedIn

Wechat

## **GMT-H1** Weighing Transmitter

### **PRODUCT INTRO**

GMT-H1 weighing transmitter is designed for industrial weighing application. It's harsh mount, **IP65** protection widely used in silo and vessel application.

cur in: cur out: cur WT: 2021/07/01

NTER 🔵

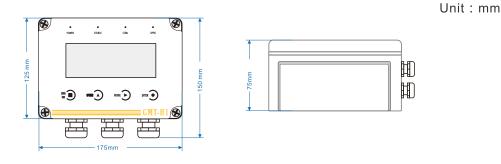
GMT-H1 🕂

### **FEATURES**

- Anti-dust and waterproof harsh mount case;
- 6-wire loadcell interfaces, connecting up to 8 loadcell in 350Ω;
- Support theoretical data calibration;
- Support GPRS, Modbus-RTU, Modbus-TCP/IP, RS485 for communication;
- The function of automatic upload relevant weighing data;
- Through IO port to get the information of material level.



#### DIMENSION

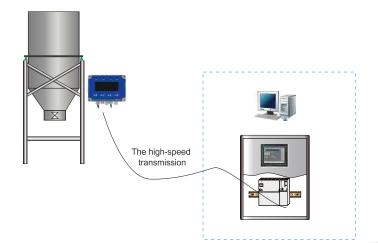




### **SPECIFICATION**

	Model	GMT-H1
	Power	AC 90-260V 50Hz(or 60Hz) ±2%
General	Temperature	-20~60°C;90%R.H Without dew
Specification	Power consumption	10W
	Weights	750g
	A/D conversion	24bit Delta-Sigma
	Sampling rate	Sampling rate, initial value:100times/sec, range: 50,60,100,120,200,240,400,480 times/sec
	Nonlinearity	0.01%F.S
Measurement	Gain drift	10PPM/°C
Paramenters	Sensitivity	0.1μV/d / 0.5μV/d
	Input range	MAX 0.02~15mV
	Maximum display accurarcy	1/100,000
	Weighing platform load cell	1 simulated weighing platform load cell interface can connect up to 8 load cell
		that is in 350 $\Omega$ ,and the sensitivity in 1mV/V、2mV/V、3mV/V.
	Load cell excitation	5V 200mA(Max)
	RS485(Standard); Support M	odbusRTU, continuous transmission protocol
I/O Interfaces and	RJ45(Standard); Support Mod	dbus-TCP, continuous transmission protocol
Communications	GPRS data transmission func	tion
	Fixed IO: 3 Input, 3 Output	
	Optional IO: 3 more (can be	selfdefined as output or input)

### **APPLICATION**





#### General Measure Technology Co., Ltd.

Add: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Web: www.gmweighing.com





14.

LinkedIn Facebook Wechat

## **GNT-H2** Wall/Desk Mount Weighing Transmitter

GMT-H2 is a wall/desk-mount weighing transmitter, with stainless steel shell which reaches IP65 protection. 2-inch LED display with 6 digits and 6 indicator lights. It can be widely used in the industrial automation fields, such as silo weighing, platform weighing, weight checking, loss-in-weight, liquid filling, batching, and so on.

### HARDWARE HIGHLIGHTS

#### Standard

- 2 RS485, 1 RS232 ports;
- 4 in 6 out I/O ports;

EtherNet/IP	

EtherCAT



#### Options

• 1 analog output;

• Modbus TCP, or Profinet(support Siemens PLC connection), or Ethernet IP (Omron or Schneider PLC connection) or EtherCAT (developing phase,Omron or Schneider PLC connection).

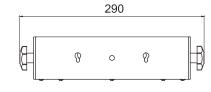
### **SOFTWARE HIGHLIGHTS**

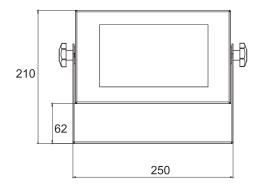
- Simple weighing functions: weight collect, filter and display;
- Calibration with or without weights, support 5 points calibration with weights;
- Zeroing and taring functions;
- Analog functions;
- Serial port communication functions;
- Print function;
- I/O preset point function;



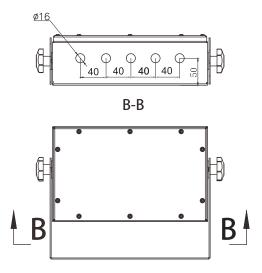
Standard S	pecification	
	Model	GMT-H2
	Power Supply	DC 24V ( 12~30VDC )
General	Working temperature	-10°C~40°C
Specifications	Maximum humidity	90% R.H without dew
	Testing standards	Class III 6000 e, 1 µ V/d
	Power consumption	About 10W
	A/D performance	24 bit Delta-Sigma
	A/D conversion speed	30/60/120/240/480/960 times/per second
	Non-linearity	0.01%F.S
	Gain drift	10PPM/°C
A/D Conversion	Input sensitivity	0.1µV/d
Controloion	Maximum input voltage	0~15mV
	Display Accuracy	1/1,000,000
	Load cell excitation	DC 5V,200mA(Max),Up to 10 load cells(350 $\Omega$ ) can be connected
	Input impedance	10ΜΩ

### Dimension











#### General Measure Technology Co.,Ltd.

Address: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Website: www.gmweighing.com

### unite:mm



Linkedin

Facebook Wechat

## **GM7702 Weighing Transmitter**

GM7702, a digital weighing transmitter with the standard dimension, is suitable for mounting on DIN rail in many industrial fields. Small size and compact design make it ideally integrate with whole weighing sector. Due to its high practicability, stability and easy operation, GM7702 can be widely applied to the industry of feeds, chemical, concrete and bitumen mixing, metallurgy smelting, etc.

HINKUTT

### DESCRIPTION



#### Standard

- With RS232/485 serial ports and support remote control;
- Support tare, preset tare function;
- Equipped with 2 IN 3 OUT I/O module.



#### **Compact Design**

· Small size and compact design with standard 35mm DIN mounting;



• Optional 16bit high-precision analog output: 0~24mA, 0~5V, 0~10V and user-defined analog output.



( Fille



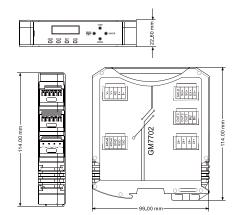


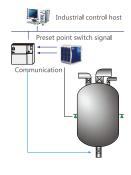


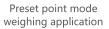
Standard sp	pecification	
	Model	GM7702
General	Power Supply	DC 24V
Specifications	Working temperature	-10°C~40°C
	Maximum humidity	90% R.H without dew
	A/D performance	24 bit Delta-Sigma
	A/D conversion speed	120/240/480 t/s
	Non-linearity	0.01%F.S
	Gain drift	10PPM/°C
A/D	Input sensitivity	0.02µV/d
Conversion	Input range	0.00~15mV
	Maximum display accuracy	1/100,000
	Load cell power	DC 5V 100mA(Max)
	Input impedance	10ΜΩ
	Zero steady range	0.02~8mV (Load cell 2mV/V)
	Inputs	2,active low
		Zero/tare/trigger preset point n (n=1/2/3/4)
I/O Part	Outputs	3,single drive current 500mA
		Stabilization/Overfilow/Trigger Point n Output
		(n=1/2/3/4)/Upper/Middle/Lower Limit

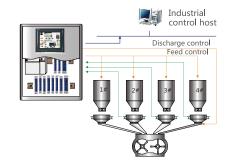
### Dimensions

#### Unit:mm









Multi-material serial weighing and networking

## **GM8802S-T** Rail Mount Weighing Controller

GM8802S-T weighing indicators are specially designed for weight transmitting in industrial fields, winch have features of small volume, plenty communicating commands, stable performance, easy operation and practicability, so they are widely applied to concrete and bitumen mixing equipment, commodity industry, chemical industry and feed, etc.

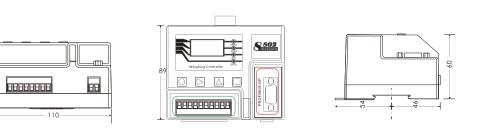
### DESCRIPTION

- Weigh controller module with optional preset point function;
- Easy operation and installation, equipped with OLED display;
- RS485 communication as standard to connect with a PLC;
- A variety of expansion modules are available to support various external communication output modes.



Unit:mm

### DIMENSIONS

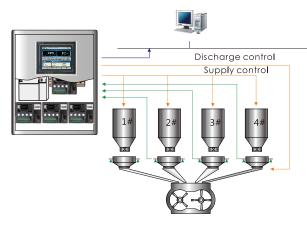




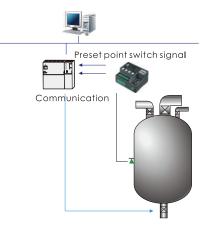
Standard s	specification	
	A/D Conversion Method	24-bit Delta-Sigma modulation
	Zero Adjustment Range	0.02~8mV (Load cell 2mV/V)
	Nonlinearity	0.01%F.S
	Maximum Input Voltage	0.02~10mV (Load cell 2mV/V)
Analog Unit	Minimum Sensitivity	0.1µV/d
	Input Impedance	10ΜΩ
	Sampling Rate	120/240/480 t/s.
	Display Resolution	1/100,000
	Load Cell Excitation	DC5V,200mA(Max),Up to 8 load cells can be connected
Basic	Display Element	1.3 inch OLED screen
Specifiacions	Status Indicators	ZERO,STAB,SIO,DATA
	Power Source Voltage	DC 24V ±5%
	Power Consumption	Approx.10w
Digital Unit	Temperature and Humidity	-10°C~40°C/90% R.H or less (Condensation must be avoided)
	Dimensions	110*89*60mm (L*W*H)
	Weight	Approx.250g

### Application

Unit:mm



Multiple material batching machine



Preset point weighing controller

## **GMC-X3** Rail-Mount Loss-in-Weight Controller

GMC-X3 is a loss-in-weight scale control module for high precision continuous dosing applications, capable of reliable, accurate and stable dosing of liquid, powder, granular and flake dry bulk materials, reducing material waste and improving mixture consistency. It is mainly used in chemical, plastic, rare earth smelting and other industries.

### Hardware Highlight

#### Stainless steel case, IP65 protection;

#### Standard

- 6-wire load cell interface;
- 1 analog output interface;
- 1 RS485, 1 RS232 interface with isolation;
- 4 inputs and 4 outputs + 4 self-defined transistor input or output interfaces;

#### Options

- RJ45 or Profinet;
- 1 analog input (current/voltage optional);

CE

GMC-X3

0.000

• 1 analog output interface.

### Software Highlight

- New generation flow control algorithm, more stable;
- Support analog calibration, automatic/manual calibration of flow rate;
- Automatic locking and unlocking function for flow interference;
- Support two devices to access the instrument parameters function simultaneously (ModbusTCP);
- Support multiple working modes:
- 1. Flow calibration mode;
- 2. Dosing mode:
- **2.1.** Flow rate presetting and flow rate giving mode;
- 2.2. PID control mode, segment control mode;
- Threshold anti-interference function, which makes the working process of the instrument more stable;

• Multi-material function, support up to 10 sets of material parameters, convenient to switch between different material parameters.

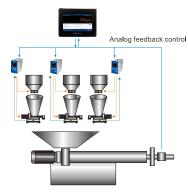


Standard S	pecification	
	Model	GMC-X3
	Power Supply	DC 24V ( 18~36VDC )
General	Approved Environment	-10°C~40°C
Specifications	Maximum humidity	90% R.H without dew
	Testing standards	Class III 6000 e, 1 µ V/e
	Power Dissipation	15W
	Load cell excitation voltage	5V 200mA(MAX)
	Load cell connection	1load cell interface, 6-wire with compensation, up to 8 load
		cells with 350 $\Omega$ , support 1mV/V、2mV/V、3mV/V sensitivity.
	Analog Input Range	0~15mV
Measurement Parameters	Input sensitivity	0.1µV/d
	Non-Linear	0.01%F.S
	A/D Conversion	480 times/sec
	Display Accuracy	1/1,000,000
Communication	Standard	<ul> <li>1 analog output interface</li> <li>1 RS485, 1 RS232 interface with isolation</li> <li>4 inputs and 4 outputs + 4 self-defined transistor input or output interfaces;</li> </ul>
	Optional	<ul> <li>RJ45 or Profinet;</li> <li>1 analog input (current/voltage optional);</li> <li>1 analog output interface.</li> </ul>

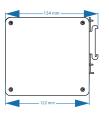
#### **Application Diagram**

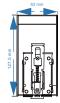


Continuous Dosing Application



Multi-heads Continuous Dosing







Linkedin



Facebook

Wechat

#### 

#### General Measure Technology Co.,Ltd.

Address: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Website: www.gmweighing.com





## **M04 Series** Weighing Controller



### A/D Max. 960t/s Display Accuracy 1/100000

Advanced New Algorithm, Optimised Hardware, Faster and More Accurate Weighing Control.

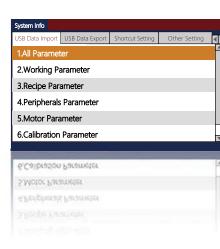
### 5-inch Screen Easy Operation

3

1

Elegant Appearance

1.Recipe	Indicator has 40 recipe memories from 01 to 40.
2.Working Parameter	Each recipe includes many parameters. User can according set and edit this value.
	oser can according set and colt ans value.
	Recipe ID
	01
	Target
	0.00kg
	Button : 1-Choose Recipe
2753560 2349	Button : 1-Choose Recipe
	200A



10 00

### **USB** Port

2

Easy to Import and Export Data Upgraded Software User-friendly Boot Screen

Standard RS485+RS23(ModbusTCP)
 Easier for System Interaction

### Standard I/O

Active Low-Level for Input Low-Level Effective 500mA for Single Drive Current User-defined I/O

M04 with Single Hopper: 8 Input/12 Output M04 with Double Hopper: 12 Input/17 Output

## M04-2 Bagging Scale Controller

M04-2 software supports for multi-type bagging scale application.

### Version Features

#### MULTI-MODE

Supporting the hopper/non-hopper mode and the double scale interlocking mode (two controllers working synchronously).

Advanced Parameter	Coding Parameter	Weigher Structure	▶
2、Working Mode		Single Scale	
Working Mode			
0: Single Scale			
1: Dual Scale: Master	]		
2: Dual Scale: Slave	1		

1.Targer	0.000
2.Coarse Flow Remains	0.000
3.Medium Flow Remains	
4.Free Fall	0,000
5.Near Zero Band	

10.00 <sub>kg</sub>



Supporting I/O tests, easy for products debugging.



Batch setting function, patting bags function, suitable for packaging powder materials



Automatic three material speed feeding control, with optional manual slow feeding function.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.



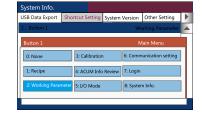
Multiple levels of operating permissions, such as users, administrators and system administrator.



Feed control function, convenient for controlling the connection between packaging scale and feeding equipment.

### **Button Functions**

One-click button can be set for recipe selection, batch setting, parameter calibration, etc.



Administrator	
1.Recipe	Indicator has 40 recipe memories from 01 to 40.
2.Working Parameter	Each recipe includes many parameters. User can according set and edit this value.
3.Peripherals	
4.Motor Parameter	
5.Calibration	Recipe ID
6.ACUM And Batch	01
7.I/O Module	Target
8.Serial Port	0.00kg
9.User Management	
10.System Info.	Button : 1-Choose Recipe

### Database

It can store 20 groups of recipes. For each recipe, the target value, fast/slow feeding mode, drop value and other parameters can be set up manually.

### I/O Port

#### 8 Input/12 Output

Used to start and stop, and carry out A/B scale feeding, A/B scale unloading and other operations.

#### RS485+RS232

For connecting PC, PLC, Printer, Label Printer, Remote Display, or other external devices, for reading and setup remotely.

#### USB

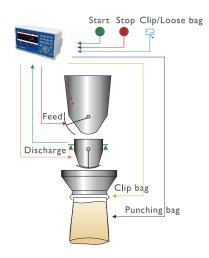
For importing and exporting recipes, works, I/O function, communication and other parameters, upgrading system software, customizing boot screen, etc.

#### ModbusTCP

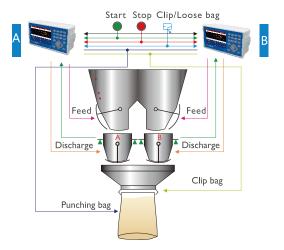
For connecting PC, PLC, Printers, etc. , for reading remotely.



### **Application Schematic Diagram**



Single Channel Packaging Controller with Hopper



Double Channel Packaging Controller with Hopper

### www.gmweighing.com

GENERAL

## M04-D

**Bagging Scale Controller** with **Double Hopper** 

M04-D software supports for multi-type bagging scale application (dual mode).

### **Version Features**

```
MULTI-MODE
```

Supporting hopper / non-hopper mode, pnenmatic and electric mode.

Working Parame	ter	
Basic Parameter	Advanced Parameter	Weigher Structure
1.Weighing Structure		With Weighing Hopper
Working Mode 0: With Weighing Ho 1: Without Weighing Hopper		in an an an an an A



10.00



Supporting I/O tests, easy for products debugging.



Batch setting function, patting bags function, suitable for packaging powder materials



Automatic three material speed feeding control, with optional manual slow feeding function.



Multiple levels of operating permissions, such as users, administrators and system administrator.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.



Feed control function, convenient for controlling the connection between packaging scale and feeding equipment.

### **Button Functions**

Shortcut key can be set to facilitate formulation selection, batch setting, parameter calibration and other operations.

### Database

It can store 40 groups of recipes. For each formula can input target value, fast/slow feed, drop value and other parameters. Parameters can be entered manually or imported through USB interface.

### I/O Port

#### USB

For importing and exporting formula, working, I/O function, communication and other parameters, also for upgrading system/software, and customizing boot screen.

#### RS485+RS232

For connecting PC, PLC, printer, label printer, remote display, coding machine or other external equipment, which can be used for remote reading and setting.

#### System Info. USB Data Export Shortcut Setting Other Setting Vorking 2.Button 1 Vorking 3.Button 3 Calibration 3.Button 4 Calibration 5.Button 4 Calibration 6.Button 5 Recipe ID

Administrator	
1.Recipe	Indicator has 40 recipe memories from 01 to 40.
2.Working Parameter	Each recipe includes many parameters. User can according set and edit this value.
3.Peripherals	user can according set and eart this value.
4.Motor Parameter	
5.Calibration	Recipe ID
6.ACUM And Batch	02
7.I/O Module	Target
8.Serial Port	0.0kg
9.User Management	
10.System Info.	Button : 1-Choose Recipe

#### 12 Input/17 Output

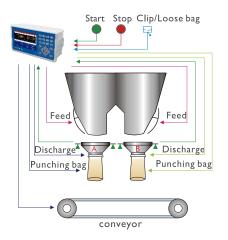
For starting , and stopping, and carrying out A/B scale feeding, A/B scale unloading and other operations.



### **Application Schematic Diagram**



Double Channel Packaging Controller with Hopper



Double Channel Packaging Controller without Hopper

#### www.gmweighing.com

## M04–5 Bulk Scale Controller

M04-5 software supports for continuous weighing bulk scale application to solve the problem of batch weight and automatic totalizing of incoming and outgoing materials.

### Version Features

#### Updated Algorithm

Weighing control faster and more accurate ; AD conversion rate 960times/sec;

USER-0-Adr	ninistrator		2019/05/13 13:58
Running		10.0	0 kg
Co-F Fi-	F WAIT 🖬-	→ IIJ <b>-NZ-</b> N-Er	npt FULL
Recipe ID 09 Target 0 kg	Current Flowrate 0.000/h Target Flowrate 0.000/h	Total ACUM Weight 0 kg Total ACUM PCS 0	Scale Mode Stock-Out

USB Data Export Shortcut Setting	Other Setting
1.Button 1	Working
2.Button 2	Calibration
3.Button 3	
4.Button <-	Targer
5.Button 4	
6.Button 5	Recipe ID

10.00



Supporting I/O tests, easy for products debugging.



Automatic three material speed feeding control, with optional manual slow feeding function.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.



Batch setting function.



Feeding control function facilitates the control connection between feeding equipment and discharging equipment.



Multiple levels of operating permissions, such as users, administrators and system administrator.

### **Button Functions**

One-click button can be set for recipe selection, batch setting, parameter calibration, etc.

Administrator	
1.Recipe	Indicator has 40 recipe memories from 01 to 40.
2.Working Parameter	Each recipe includes many parameters. User can according set and edit this value.
3.Peripherals	our an accounty of and balt this folder
4.Motor Parameter	
5.Calibration	Recipe ID
6.ACUM And Batch	01
7.I/O Module	Target
8.Serial Port	0.00kg
9.User Management	
10.System Info.	Button : 1-Choose Recipe

# System Into Shortout Setting Other Setting Client USB Data Export Shortout Setting Other Setting Client 1.Button 1 Working Z Cultinuition Z 2.Button 2 Cultinuition Easter Easter Easter 3.Button 3 Easter Easter 4.Button <- Torget</td> S.Button 4 Clysteer Cultinuition 6.Button 5 Recipe ID Easter Easter Easter

### Database

It can store 20 groups of recipes. For each recipe, the target value, fast/slow feeding mode, drop value and other parameters can be set up manually.

### I/O Port

#### 8 Input/12 Output

Used to start and stop, and carry out A/B scale feeding, A/B scale unloading and other operations.

#### ModbusTCP

For connecting PC, PLC, Printers, etc. , for reading remotely.

#### RS485+RS232

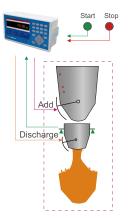
For connecting PC, PLC, Printer, Label Printer, Remote Display, or other external devices, for reading and setup remotely.

#### USB

For importing and exporting recipes, works, I/O function, communication and other parameters, upgrading system software, customizing boot screen, etc.



### Application Schematic Diagram



**Continuous Weighing** 

## M04-6/6D

Single/Double Nozzle for Liquid Filling Application

M04-6/6D software supports for single/double nozzle liquid filling application.

### **Version Features**

M04-6/M04-6D

Selective single or double hopper filling scale: M04-6 or M04-6D

USER-0-Administrator		2019/05/13 13:58
Running	4.0	G
<b>→</b> 0 <b>←</b>	10	.00 kg
Co-F Fi-F WAIT	⊔→ I↓ -NZ-	N-Empt FULL
Recipe ID 09	Last Result 0 kg	Total ACUM Weight 0 kg
Target 0 kg	Tare Weight 0 kg	Total ACUM PCS 0
Fine filing.		

0.000 -

10.000





Supporting I/O tests, easy for products debugging.



Automatic two material speed feeding control.



Multiple levels of operating permissions, such as users, administrators and system administrator.



Batch setting function.



Feeding control function facilitates the control connection between filling scale and frontend feeding equipment.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.

### **Button Functions**

Quick access key can be set to facilitate formulation selection, batch setting, parameter calibration and other operations.

## Auxiliary logic programming function

Up to 6 sets of logic trigger signals can be defined, and simple logic signal output can be configured to control the upper barrel, gland, coding and other auxiliary devices.

### Database

It can store 20 groups of recipes. For each formula can input target value, fast/slow feed, drop value and other parameters.

### Intelligent feeding control

Automatic adjustment of fast feeding, slow feeding, filling scale speed and accuracy to achieve the best.

Administrator			5.Ctrl Parameter		
tope	Logic Programmer,6 Programmer Output.		3.Filling Process	4.Result Checking	5.Bucket Move Pro:
Basic And Comm.	User Defines Trigger And OUtput Timing. This Function Gives More Flexible Ctrl Logic.		2, Intelligent Fillin		
Calibration	THIS FOR COULD ON ES MO	re newsre con cogic.	Intelligent Filling		
ACUM And Batch					
Ctrl Parameter	Logic Type 1	Logic Type 4	0: OFF		
Logic Programmer	Delay OFF	Disable	1: ON		
I/O Module	Logic Type 2	Logic Type S			
	Disable	Delay ON			
User Management	Logic Type 3	Logic Type 6			
System Info.	Disable	ON+OFF.Edge Trigger			

### I/O Port

#### RS485+RS232

For connecting PC, PLC, printer, label printer, remote display, coding machine or other external equipment, which can be used for remote reading and setting. USB

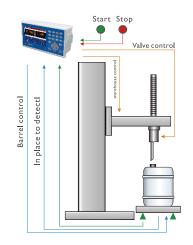
For importing and exporting formula, working, I/O function, communication and other parameters, also for upgrading system software, and customizing boot screen.

#### 8 Input/12 Output

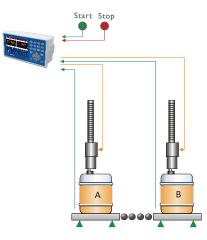
For starting, stopping, feeding, unloading, clamping/loosening, etc.



### **Application Schematic Diagram**



Single Nozzle for Liquid Filling Application



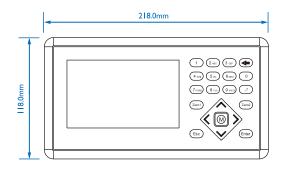
Double Nozzle for Liquid Filling Application

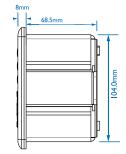
#### www.gmweighing.com

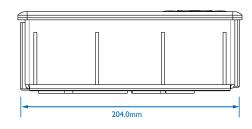
### Specification

	Model	M04
	Power Supply	AC90~260V 50Hz(or 60Hz) ±2%
	Operating Temperature	-10 to 40 <sup>°</sup> C
General	Maximum Humidity	90% R.H without dew
Specification	OIML Standard	OIML R76: Class III 6000 divis. 1µV/d
	Power Consume	About 15W
	IP Level	Front panel IP65
	Туре	24-bit Sigma-Delta
	Conversion Rate	120/240/480/960 SPS
	Non-Linear	0.01% F.S
	Gain Drifting	10PPM/C
A/D Convertor	Minimum Sensitivity	0.02 uV/d
A/D Converter	Analog Input Range	0.02mV -15mV
	Display Accuracy	1/100000
	Power Source for Load Cell	DC5V 125mA (MAX)
	Input Resistance	10ΜΩ
	Zero Point Adjustment Range	$0.02{\sim}8mV$ (When the transducer is 2mV/V.)

### Dimensions









#### General Measure Technology Co., Ltd.

Add: A1-3/F, Block C, Tongfang Information Harbor, No.11 Langshan Rd., North Area of High-tech Park, Xili, Nanshan District, Shenzhen, China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Web: www.gmweighing.com



LinkedIn

Wechat

## **GMC-P7** Touch Screen Weighing Controller

GMC-P7 weighing controller is designed for dynamic weighing/packing/batching applications, widely used in grain and seeds, feeds, rubber and plastic, and the chemical industry.

### DESCRIPTION

### Application Software

#### **Multiple Software Selection:**

- Simplex packing;
- Duplex packing;
- Reduce weight method packing;
- Bulk Scale (Continuous weighing);
- Batching scale.

# Ton Golde Coparatio 2200/4/16 19.88 0 0.00g Operation 0.00g 500.000 Kg 500.000 kg Run Sam Sair 0.00g Kg Nong Sam Sair 0.00g Kg Nong Nong Barn Sair 0.00g kg 0.00g Nong Nong Nong Conder 0.00g Nong Nong Nong Nong Nong Marci 1.00g Nong Nong Nong Nong Nong Nong Marci 1.00g Nong Nong Nong Nong Nong Nong



50.00

GENERAI

#### 🕙 User-friendly Design

- 7-inch touch screen, interactive design, and easy operation;
- · Record the weight of every pack, million data storage and export.

#### Multi-Mode

• Multi-Mode: With Hopper, No Hopper, Big Bag Scale, Valve Scale, PLC;

Scale Structure	With Hopper >	Manual Unlock Bag	
Working Mode	Single Scale 🔾	DISC Gate Pos Detect	
Filing Scale S	tructure	1	× 🔍
Fill Ga			
Clamp	With Hooper No I	Hopper Big Bag Scale	
	Valve Scale	N.C.	
		[	

#### **Adaptive Function**

• Automatic drop correction function, feeding speed adaptive function;

01		Overtime Monitor		Datti	ng Para.	
0.00		Supply Overtime	5 s >	Patting Mode	No-Patting >	Filling Values
03 0.00	04 0.0	atting Mode	5.77	T using mode	×	Filing
05 0.00	06 0. (	No-Patting		When Fill	ng	Timer
07 0.00	08 0.0					FreeFall Correctio
09 0.00	10 9.00					< Pating Pa < Overtime Monitor
<	>					

#### **Patting Mode**

• Starting Patting mode when filling material to shape bags by setting relevant parameters;

	Bus		0.9	8 kg	2021/01/0 Adr	
	Total ACUM		5 pcs		0.01 kg	
	Recipe ID	ACUM pos			ACUM Weight kg	< 1-8
	01	20			10000000.00	
User ACUM	02	5			5000000, 00	9-16
	03	40			0,00	17-20
History	04	0			0. 05	17-20
Data	05	0			0,00	Clear Al
Print	06	50			50000000.05	Recipe ACUM
S Home	LL Statistic	R Ing Test	AA Recipe	Peripherals	E-Stop	(D) Start







#### Strong anti-interference

- Metal case with SS304 and aluminum provides better EMC protection and screen protection;
- 500mA over-current protection for IO port;



#### Sealing & Dust-proof performance

• 3mm front panel with rubber seal strip makes it fit control box well, which improves the sealing and dust-proof performance;

#### External keyboard

• Support mouse and keyboard control by USB connection;

#### MCU

• MCU with quad-core (Linux) for fast images and data processing ability;

### Harsh desk/wall mount version

• Provide harsh desk/wall mount version for installation;







#### Multiple Communication Methods



• **RS232+RS485** for connecting PC, PLC, Printer, Label Printer, Remote Display, Code Printer, or other external devices, for reading and setup remotely;

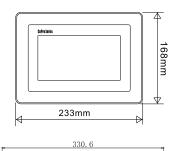
- 12 Input/16 Output for starting, stopping, unloading, clamping/loosening bags, etc.;
- Modbus TCP for connecting PC, PLC, Printer, etc., for reading remotely;

• USB for importing and exporting recipes, I/O function communication parameters and other working parameters, upgrading system software, customizing boot screen, etc.

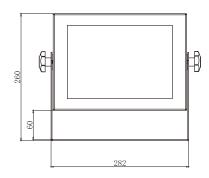


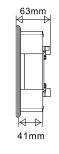
Standard S	pecification		
	Model	GMC-P7 (CoPro Series)	
	Power Supply	DC 24V plus or minus 5%	
General	Working temperature	-10°C~40°C	
Specifications	Maximum humidity	90% R.H without dew	
	Testing standards	Class III 6000 e, 1 µ V/d	
	Power consumption	About 15 w	
	A/D performance	24 bit Delta-Sigma	
	A/D conversion speed	120/240/480 times/per second	
	Non-linearity	0.01%F.S	
	Gain drift	10PPM/°C	
A/D	Input sensitivity	0.02µV/d	
Conversion	Display Accuracy	1/100,000	
	Input range	0.02~15mV	
	Sensor power supply	DC5V 125mA(Max)	
	Input impedance	10ΜΩ	
	Zero steady range	Maximum 0.002 ~ 15mV(Load Cell 3mV/V)	
Application	<ul> <li>Simplex packing;</li> </ul>	Duplex packing;	
Software	<ul><li>Reduce weight method packing;</li><li>Batching scale.</li></ul>	<ul> <li>Bulk Scale (Continuous weighing);</li> </ul>	
Function extension	Equipped with GMA-X1 automatic traction module, reduce workforce cost		

### Dimension



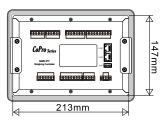


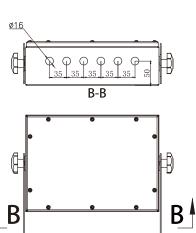






**I** 

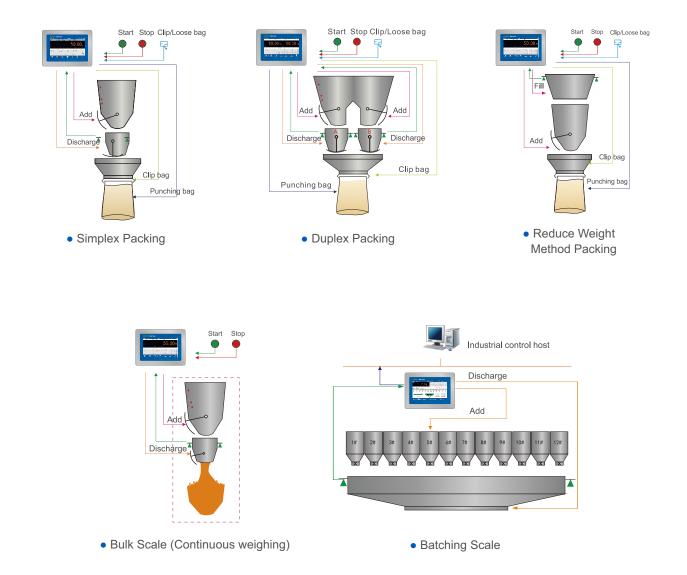




### Unit:mm



### Application





#### General Measure Technology Co.,Ltd.

Address: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789

E-mail: xjlv@szgmt.com

Website: www.gmweighing.com





Linkedin

Facebook







### B User-friendly Design, Easy Operation

- 7-inch Touch screen for displaying clearly and operating easily, simplex/duplex scale interface mode switching;
- Different types of Home Screen for Different Application;





 All Parameter Matched and Displayed according to the Scale;



 Modular design, guided step-by-step operation, one key switch;

< Menu	Ran	0.3	20 t	Techniciar
Calibration	>	Weight Jan Reg Pie-	$\rightarrow$	NO Function rofuezooleee.
C TimedLanguage	>	COM Master	>	Motor Preparez, Sete Spen Bran

• Screen Saver Displaying after the Set Time, Dynamic display of operating status and data;





### Intelligent Function Design, Smart Operation

 Self-adaptive Function, Support a variety of scale structure mode;

Recipe	Running	35.	00 <u>s</u>	Technician
	Filling PreDalay Timer	0.0 \$ >	FII PreZero Interval	0 )
Filing Values	Result Waiting Timer	0.0 % >	Result Check Mode	Wait Stable )
	Adaptive		-	× 🗇
Process Paramet	Adaptive Switch 3-Speed Fill >	Adaptive I Permaner		•)
Hopper Scale Parameter	Adaptive 3–Sp	eed FillD	Adaptive	•
	Over/Under Check		Jog Flow ON/OFF	
S	LL Statistic Filling Test	Recipe	Periphenda E	D D Start

• USB for importing and exporting data, upgrading software and customizing boot screen, etc.





 Host Mode: Can be Used as Industrial Control Panel to Configure PLC or Transducer.





GM9907-L2/LD is the simplex/duplex packing controller , widely used for, granule packing scale, powder packing scale, big bag, valve type scale-cement, etc.

#### **Version Features**

User-Friendly · Better Experience

 Memory card build in, 7-inch Touch screen for displaying clearly and operating easily, Single/double scale interface mode switching;

• L2: Simplex packing; LD: Duplex packing; can be choosed, interface displayed accordingly;

🕻 Menu	Ban	0.20 t Technician
Calibration	>	Weight NO Function
C Time&Language	>	COM Master State Company Carl C
		HWI Ver/010102 Compile Time 2020/12/22 09:30:25
Statistic		💥   🚵   📾   🕕   Do   Do   Kart



• For connecting PC,PLC,Printer,Label Printer, Remote Display,Code Printer,or other external devices,for reading and setup remotely;



• Multi-Mode: With Hopper, No Hopper, Big Bag Scale,Valve Scale,PLC;

Scale Structure	With Hopper 3	Manual Unlock Bag	0
Working Mode	Single Scale >	DISC Gate Pos Detect	
Filling Scale S	tructure	i	× 🗆
Fill Ga			
Clamp	With Hooper No	Hopper Big Bag Scale	
	Valve Scale	PLC	

With Hopper	0.00g	Technicia	in Opes		2020/4/16	13: 0.00g
			50	)	00	kg
Run						
Run Target	Co-Fi Remain 0.1	0 kg 1	<ul><li>75,00</li></ul>	4	• 0.	00
		0 kg 1 0 kg 2	<ul> <li>75,00</li> <li>0,00</li> </ul>	4		00

• Self-Adaptive: I/O Programmable;

🕻 User Logic(		
	User Logic Type OFF To On Edge Trigger	User Logic Type OFF To On Edge Trigger >
Recipe > ACUM	Logic Trigger Type Input-1	Logic Trigger Type By Trigger Function >
		Trigger Fune(IN) None >
	Trigger Func(OUT) None	Trigger Fune(OUT) None >
User ACUM	Delay ON Timer 0.0s	Delay ON Timer 0.0s >
	Logic Output On Timer 0.0s	Logic Output On Timer 0.0s >
History		
Data		

#### USB

• For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;

#### 12 Input/16 Output

• For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

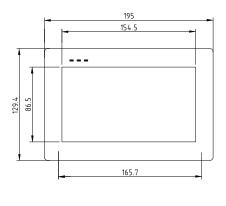
Modbus TCP

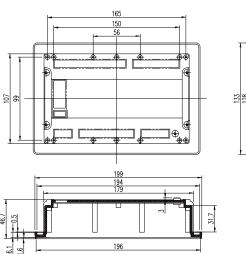
• For connecting PC, PLC, Printers, etc., for reading remotely.



# Specification

	Model	GM9907-L2/LD		
	Power Supply	DC24V		
General	Operating Temperature	-10~40 °C		
Specification	Maximum Humidity	90%R.H without dew		
	Test Standard	Class III 6000e,1µV/d		
	Power Consume	About 15W		
	A/D converter type	24 bit Sigma-Delta		
	A/D Conversion Rate	120/240/480/960 times /per second		
	Non-Linear	0.01%F.S		
	Gain Drifting	10PPM/ <sup>°</sup> C		
Measurement	Minimum Sensitivity	0.02µV/d		
parameters	Analog Input Range	0.02~15mV		
	Display Accuracy	1/100,000		
	Power Source for Load Cell	DC5V 125mA(MAX)		
	Input Resistance	10ΜΩ		
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V )		
	12 Input 16 Output, I/O Selectable			
I/O Interfaces and	12 Input, Active-low Start, Emergency stop, Stop, Zeroing, Clear alarm, Clear total ACUM, Bag Lock/Unlock, Manual discharge, Manual fine flow, Manual coarse flow, Change recipe, Empty material			
Communications	16 Output, Single drive current 500mA Run, Stopped, Coarse flow, Medium flow, Alarm, Batch complete, Over/Under	Fine flow, Bag lock, Result waiting, Ready, Discharge, -NZ-, Pat bag, FILL, EMPT,		

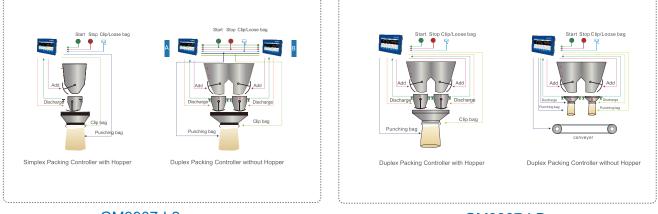






unit:mm

# **Application Schematic Diagram**



GM9907-L2

GM9907-LD

# **GN9907-L4** Reduce weight method packing controller

GM9907-L4 is designed for Loss-in-weight bagging machine. It can be widely used in rice, grains, feeds, chemical industry, etc.

#### **Version Features**

#### User-Friendly · Better Experience

• Memory card build in, 7-inch Touch screen for displaying clearly and operating easily;

 It can store 20 groups of recipes, 9 groups of users accumulation data;

Statistic ( Esc	Ru	0.98 kg 2021/01/04					
	Total ACUM		5 pcs		0.01 kg		
	Recipe ID	ACUM pcs		AC	CUM Weight kg	< 1-8	
	01	20		1	0000000.00	9-16	
User ACUM	02	5		5	0000000.00		
	03	40			0.00		
History	04	0			0.05	17-20	
Data	06	0			0.00 Clear A		
Print	06	50				Recipe ACU)	
S.	Summe	Rang Test	Recipe	Perioberals	() E-Shop	(D) Start	



• For connecting PC,PLC,Printer,Label Printer, Remote Display,Code Printer,or other external devices,for reading and setup remotely;

Descease :	scale		Adm	in			2020.	/4/16 1	13:58
Recipe ID 01	1 Target	: Og	Opcs	0g					
				5	50		0	0	kg
	Ne.21	T.FI	otal Supply W		ZERC	)	Loci	k Screen	
Exatch:		5 pcs	> Batch Rema	NF:	3 pcs	1	٥	75.00	>
user AGUM		7 pc	> Total ACUM		> Opcs			0.00	Nor 
		178.84		178, 8		3		0.00	>
9	<u></u>		× 4	<b>x   2</b>	<u>ií</u>	0	D	6	

• Data backup and recovery function can save the optimal parameters and improve the working efficiency;

	0.2	20 t	
All	Reset	Communication	Reset
AI(No Calibration)	Reset	Basic Para.	Reset
Recipe	Reset	Advanced Para.	Reset
Calibration	Reset	I/O Function	Reset
Parameter Backup	Backuo	Backup Date: 2021/01/08	13.00.00
Recovery From Backup	Reset	Delete Backup	Delete
	AI (No Calbration) Recipe Calbration Parameter Backup	Al(No Calbration) Peret Recipe Reset Calbration Reset Parameter Backup Backus	All Reat Communication Alpha Caltration Reat Para, Rocce Reat Advanced Para, Caltration Reat ID Fundion Parameter Backup Restau

Reci K Es		flun	50.00 kg	2021/01/ Ac	06 14:00 min
01		Target		75.00 kg >	
0.00	0,00	Co-Fil Remains		50.00 kg >	< Filing Values
0.00	0.00	Me-Fill Remains		20.00 kg >	
05	06	Free Fal		1.00 kg >	Filing Timers
0.00	0,00	Over Value		0.00 kg >	OvenUnder
0.00	0.00	Under Value		0.00 kg >	FreeFall Correction
09 0.00	10 9.00				Patting Paral Overtime
<	>				Monitor
S. Mar		LL Statistic Filling Test	Resipe Perpherals	U E-Stop	) Start

GM9907

50.00

• Starting Patting mode when filling material to shape bags by setting relevant parameter;

Recipe <b>( Esc</b>	Run	Ę	50. 00 ka	2021/01/ Ad	06 14:00 min
01 02	Overtime Monitor		Pattir	ig Para.	
0.00 0.00	Supply Overtime	5 s >	Patting Mode	No-Patting >	Filing Values
05 06	Patting Mode			×	Filing Timer
0.00 0.1 07 08 0.00 0.0	No-Patting		When Film	9	OvenUnde FreeFal Correction
09 10 0,00 9,00					< Patting Para Overtime Monitor



 For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;



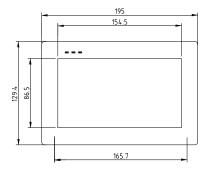
• For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

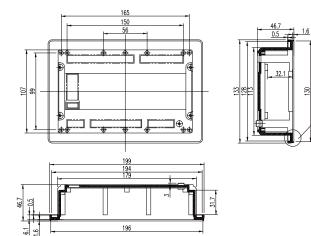
#### Modbus TCP

• For connecting PC, PLC, Printers, etc., for reading remotely.

# Specification

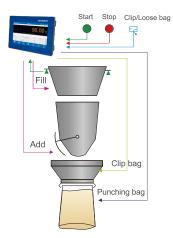
	Model	GM9907-L4
	Power Supply	DC24V
Conorol	Operating Temperature	-10~40 °C
General Specification	Maximum Humidity	90%R.H without dew
Specification	Test Standard	Class III 6000e,1µV/d
	Power Consume	About 15W
	A/D converter type	24 bit Sigma-Delta
	A/D Conversion Rate	120/240/480/960 times /per second
	Non-Linear	0.01%F.S
	Gain Drifting	10PPM/C
Measurement	Minimum Sensitivity	0.02µV/d
parameters	Analog Input Range	0.02~15mV
	Display Accuracy	1/100,000
	Power Source for Load Cell	DC5V 125mA(MAX)
	Input Resistance	10ΜΩ
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V )
	2 Input 16 Output, I/O Selectable	
I/O Interfaces and Communications	12 Input, Active-low Start, Emergency stop, Stop, Zeroing, Clo coarse flow, Clear total ACUM, etc.	ear alarm, Change recipe, Bag Lock/Unlock, Manual discharge, Manual fine flow, Manu
	16 Output, Single drive current 500mA Run, Stopped, Coarse flow, Medium flow,	, Fine flow, Bag lock, Result waiting, Pat bag, FILL, Batch complete, Supply full, Pause





unit:mm

# **Application Schematic Diagram**



Reduce weight method packing



GM9907-L5 is designed for bulk scale to solve the problem of batch weight and automatic totalizing of incoming and outgoing material. It can be used widely used in chemical, grain, feeds, construction and harbor logistics industry, etc.

#### **Version Features**

User-Friendly · Better Experience

• Memory card build in, 7-inch Touch screen for displaying clearly and operating easily;

• Flow rate function can discharge material automatically and alarm when flow rate is low, which is more intelligent;

Recipe C Back	Run	50.00 kg		06 14:00 Imin
01 02%	Target Flowrate On/OFF			Filing
0,00 0.00	Target Flowrate		20.00 t/h)	
03 04 0.00	Flowrate Low Alarm On/OFF			Filing Timera
05 06	Flowrate Low Alarm Trigger Count		3 PCS >	Over/ Under
77 08	Flowrate Low Auto Adjust On/OFF			< Floerate/
.00 0.00				Function
19 10				
0.00 9.00				Motor Group ID
< >				



• For connecting PC,PLC,Printer,Label Printer, Remote Display,Code Printer,or other external devices,for reading and setup remotely;



• Two scale mode: Stock-In or Stock-Out; Data information is more convenient to operate;

Recipe	Scale Mode	Stock-In 👌	PermanentACUM		5 pos
ACUM	Stock-Out Total	0.00 kg)			0.00 kg
	Scale Mode			×	
User ACUM					
Scale → Mode →	Shoe	64	8100k-Dut		
			1		

		Run.	50.00 kg		06 14:00 min
01		Tarpet		75,00 kg >	
0.00	0.00	Co-Fil Remains		50, 00 kg 🔾	< #Ling Veloes
0.00	0,00	Mo-Fill Remains		20.00 kg >	
05	0.6	Free Fal		1.00 kg >	Filling Timera
0,00	0,00	Over Value		0.00 kg >	DvanUndar FreeFall
0.00	0.00	Under Value		0.00 kg >	Correction
07 0, 00	10 9,00				Pating Paral Overtime
<	>				Manitor
e Mor		the statistic state of the stat	A Perpendia	U) E-Stop	(D) Start

• Two packing mode: Motor or Pneumatic; Add/Discharge feed is more convenient;

Motor <b>〈 Back</b>	Ran	50.00 kg	2021/01/06 14:0 Admin
F	ing		DISC
FII Gate Driver	Motor Drived 🗦	DISC Gate Driver	Normal Motor(One Pos.)
Filler Motor Cfg ID	0 >	DISC Gate Pos.Signal	ON: If Closed
Co-Fill Gate Open Time	0.8s >	DISC Gate Pos Detect v	when Filling
Fi-Fil Gate Open Time	0.2s >	DISC Gate Close Over1	ime 3.0s
Filer Gate Close OverTim	e 4.0s >	DISC Gate Open Timer	1. Os
Filler Gate Pos. Signal	ON:If Closed		
ılı 🔗	%		

# USB

• For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;

#### 12 Input / 16 Output

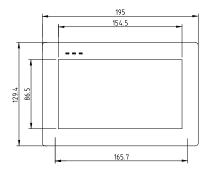
• For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

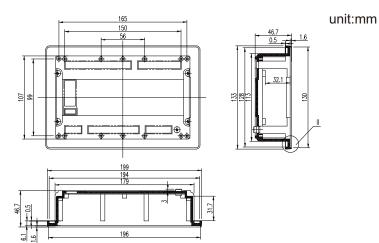
Modbus TCP

• For connecting PC, PLC, Printers, etc., for reading remotely.

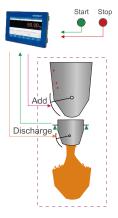
# Specification

	Model	GM9907-L5		
	Power Supply	DC24V		
General	Operating Temperature	-10~40 C		
Specification	Maximum Humidity	90%R.H without dew		
	Test Standard	Class III 6000e,1µV/d		
	Power Consume	About 15W		
	A/D converter type	24 bit Sigma-Delta		
	A/D Conversion Rate	120/240/480/960 times /per second		
	Non-Linear	0.01%F.S		
	Gain Drifting	10PPM/C		
Measurement	Minimum Sensitivity	0.02µV/d		
parameters	Analog Input Range	0.02~15mV		
	Display Accuracy	1/100,000		
	Power Source for Load Cell	DC5V 125mA(MAX)		
	Input Resistance	10ΜΩ		
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V)		
	12 Input 16 Output, I/O Selectable			
I/O Interfaces and	12 Input, Active-low Start, Emergency stop, Stop, Zeroing, Clear alarm, Fill permission, Clogged, Manual fine flow, etc.			
Communications	16 Output, Single drive current 500 Run, Stopped, Clogged, Coarse flow, F	mA Fine flow, Result waiting, Over/under, Alarm, Stock-out Done, Last feed, DISC, -NZ-, etc.		





# Application Schematic Diagram



Continuous Weighing



# **GM9907-L6/L6D** Liquid Filling Controller

GM9907-L6/L6D is designed for single/double nozzle liquid filling application. It can widely used in food&beverage, chemical, coating industry and so on.

### **Version Features**

User-Friendly · Better Experience

 Memory card build in, 7-inch Touch screen for displaying clearly and operating easily;

• L6/L6D single or double nozzle liquid filling application can be chosen. UI changed accordingly.





• It can store 20 pieces of formulation for different materials filling.

C Recipe Parameter	Run	50.0	00 kg 2021/01/	06 14:00 Reserved 🕽	
Result 、	Recipe Num		< 1	>	
	Target	50.00kg >	Recipe Name		
Process	A SP1 Value	0.00kg >			
Parameter	A SP2 Value	0.00kg >			
	Start Near Zero Value	0.00kg >			
	Tare Value	0.00kg >	COMP Inbibit Timer(SP1)	0.6 s )	
	Tare Error Value	0.00kg >	COMP InbibitTimer(SP2)	0.8 s )	
S	LL Statistic Fillers Test	Redge	Di Contra di Con	) Start	

< Menu	Pun -	50.00 🖞	2021/01/06 14:00 Reserved >
Calibration	> 🛇	Weight Parameter Statis, Filer.	COMM. Parameters
NO Function	> 481	Process Parameter Stat Condition, Pipe Drop	System Maintenance Science Structure Recover.
	2 48'	Parameter Stat Condition, Pipe Drop	Scale Structure Percover.
		HM Vard1	0102 CompleTime 2020/18/22 09:30.25
🙁 🗎 🚊	Filling Test	Recipo Paras	

 Automatic 2-filling speed, feed control function, easy to connect with front-end equipment.

Process Parameter	Run	50.0	00 kg 2021/0	1/06 14:00 Reserved >
Start	Filling Start Pre-Delay	0.1s >	Intellengent Filling	
Condition	Cowenbibit Timer(SP1)	0.6s >	Auto Filling Speed	0 >
Pipe Drop Process	Cowenbibit Timer(SP2)	0.8s >	Positive Error Control	
Eiling >	Result Checking Timer	0.5s >	Filling Filter Level	0 >
Process	Filling Signal Output Type Combin	ation Filling	Filling Threshold Value	0.00 kg >
Checking	A SP1 Output	output-16 >	Leaking Detect	
Bucket Move Proness	A SP2 Output	Output-16 >	SP1 Flowrate Low Limit	0.00 kg/s 🕽
			Weight Sudden Drop Alar	rm 1.23 kg >
S	LL Reng Test	Redpo	Description Description	) Start



• For connecting PC,PLC,Printer,Label Printer, Remote Display,Code Printer,or other external devices,for reading and setup remotely;



 For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;



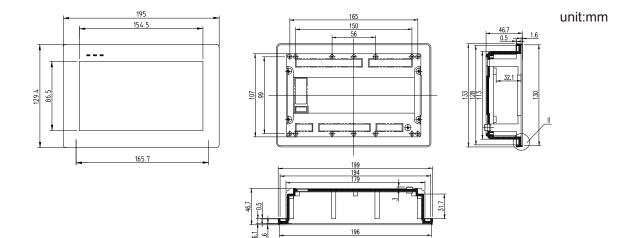
• I/O programmble.



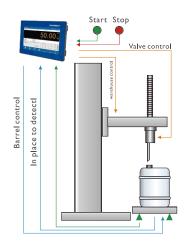
• For connecting PC, PLC, Printers, etc., for reading remotely.

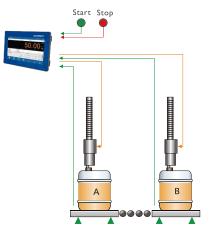
# Specification

	Model	GM9907-L6/L6D			
	Power Supply	DC24V			
General	Operating Temperature	-10~40 °C			
Specification	Maximum Humidity	90%R.H without dew			
	Test Standard	Class III 6000e,1µV/d			
	Power Consume	About 15W			
	A/D converter type	24 bit Sigma-Delta			
	A/D Conversion Rate	120/240/480/960 times /per second			
	Non-Linear	0.01%F.S			
	Gain Drifting	10PPM/ <sup>°</sup> C			
Measurement	Minimum Sensitivity	0.02µV/d			
parameters	Analog Input Range	0.02~15mV			
	Display Accuracy	1/100,000			
	Power Source for Load Cell	DC5V 125mA(MAX)			
	Input Resistance	10ΜΩ			
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V )			
	<b>12 Input, Active-low</b> Start, Emergency stop, Zeroing, Clear alarm, Switch formula, Dropping/lifting nozzle, feeding, etc				
I/O Interfaces and Communications	16 Output, single drive current 500 Run, Stop, Fast feeding, Slow feeding Batching finish, etc.	mA g, Constant value, Over/Under weight, Alarm, Move barrel, dropping nozzl			



# **Application Schematic Diagram**





Single Nozzle for Liquid Filling Application



GM9907-LB is designed for batching scale that can sort feeding orders of a variety of materials. It can be widely used in concrete mixing, bituminous mixing, metallurgy, chemical, feeds industry, etc.

#### **Version Features**

User-Friendly · Better Experience

• Memory card build in, Dynamic batching process can be graphically displayed for better understanding and monitoring;.

• Support the batching of 12 kinds of materials. It can be customized according to the batching process sequence, which is flexible to use;





• For connecting PC,PLC,Printer,Label Printer, Romote Display,Code Printer,or other external devices,for reading and setup remotely;



• The working process is clear. Feeding value and time of the material can be set, and real-time feeding dynamic can be displayed;

		×
	Filling PreDelay Timer	. 5s )
>	COMP.Inhibit Timer(Co-F)	. 5s 🕽
>	COMP.Inhibit Timer(Me-F)	.5s)
>	COMP.Inhibit Timer(Fi-F)	. 5s )
>	Stir Control	. 5s )
>		
>		
	>	COMPInhibit Timer(Co-F)     COMPInhibit Timer(Me-F)     COMPInhibit Timer(Fi-F)     Stir Control     Stir Control



• User-friendly design: Save function when power down and monitoring alarm function;



USB

• For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;

12 Input/16 Output

• For staring, stopping, feeding, unloading, clamping/loosening bags,etc;



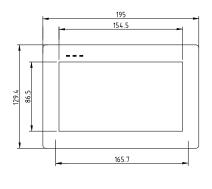
• For connecting PC, PLC, Printers, etc., for reading remotely.

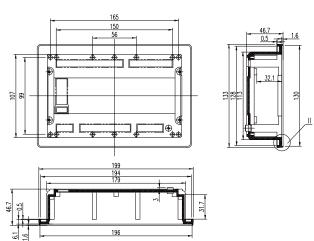


unit:mm

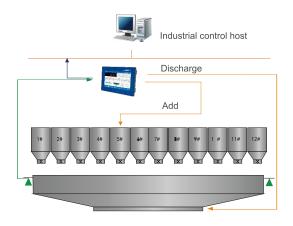
# Specification

	Model	GM9907-LB				
	Power Supply	DC24V				
General	Operating Temperature	-10~40 C				
Specification	Maximum Humidity	90%R.H without dew				
opeonication	Test Standard	Class III 6000e,1µV/d				
	Power Consume	About 15W				
	A/D converter type	24 bit Sigma-Delta				
	A/D Conversion Rate	120/240/480/960 times /per second				
	Non-Linear	0.01%F.S				
	Gain Drifting	10PPM/C				
Measurement	Minimum Sensitivity	0.02µV/d				
parameters	Analog Input Range	0.02~15mV				
	Display Accuracy	1/100,000				
	Power Source for Load Cell	DC5V 125mA(MAX)				
	Input Resistance	10ΜΩ				
	Zero Point Adjustment Range	0.002~15mV (load cell 3mV/V )				
	12 Input 16 Output, I/O Selectable					
	12 Input, Active-low					
I/O Interfaces and	Start, Emergency stop, Stop, Pause, ZERO, Clear alarm, Change recipe, M-DISC permission, TARE, Clear tare,					
Communications	Manual stir, etc.					
	16 Output, Single drive current 500mA Run, Stopped, Coarse flow, Medium flow, Fine flow, Result waiting, Over/under, DISC, -NZ-, Alarm, Stir, etc.					





# Application Schematic Diagram



Batching, up to 12 materials



# Highly Durable Remote Display



# Highly Visible Easy-to-read display

Remote display is a outdoor truck scale remote display of highest quality with full stainless steel body with IP65 standard, which is the world's first ultra light LED display with wide viewing angle of 150 degrees and crystal clear under sunlight.



# **Durable with High Quality**

- Stainless steel outer casing;
- IP65 dustproof and waterproof;
- Equipped with 2 IN 3 OUT I/O module.

# 🗄 Elegant Design

- Double-row high-intensity LED display;
- Super wide range at 170 degree angle of view.



### Flexible and Easy to Use

- · Support more than 30 kinds of communication protocols;
- · Masterful mechanical design to be installed simply;
- Communication by RS232 or RS485 or electronic current loop;
- Wireless communication(optional).





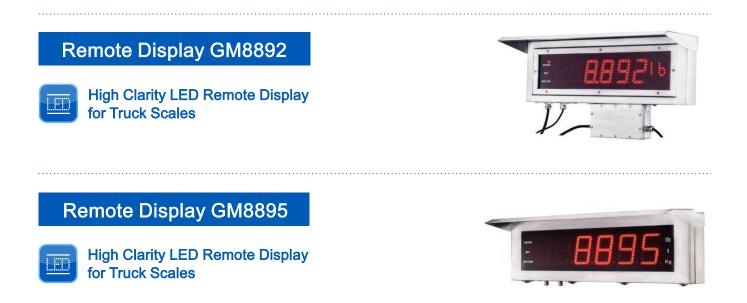




:







GM8892 and GM8895 are designed for outdoor truck scale with stainless steel outer casing, IP65 standard, and highest quality guarantee. The ultra bright LED provides high visibility with 170 degrees viewing angle even under blazing sunlight.

# Communication

Our remote display offer unmatched flexibility with smart data recognition system compatible with indicators for truck scales, such as AD-4321, AD-4323, TOLEDO, Fairbanks, R2500, UMC600, GSE50 serial, Rinstrum, WI-125, WI-127, Df1500 etc.



# Standard specification

Model	GM8892	GM8895	
INDICATOR POWER			
Power Supply	90V~260V AC 50Hz(or 60Hz)±2%	90V~260V AC 50Hz(or 60Hz)±2%	
Power Consume	20W	40W	
DISPLAY			
Display	6 digits, 7 segments, Ultra bright LED	6 digits, 7 segments, Ultra bright LED	
Digits Size	2.5″	5.0″	
LED Indicators	3 LED, Gross, Net, Motion	3 LED, Gross, Net, Motion	
Visible angle	10 degree to 170 degree	10 degree to 170 degree	
ENVIORNMENTAL			
Operating Temperature	-10°C to 40°C	-10°C to 40°C	
Storage Temperature	-25℃ to 70℃	-25℃ to 70℃	
Humidity	90% R.H without dew	90% R.H without dew	
IP Level	IP65	IP65	
MECHANICAL DATA			
Dimensions with sun shelter	582 $\times$ 228 $\times$ 200 (L $\times$ W $\times$ H)	905×295×258 (L×W×H)	
Dimensions without sun shelter	578 $ imes$ 226 $ imes$ 76 (L $ imes$ W $ imes$ H)	900×280×107 (L×W×H)	
Weight	Approx. 8kgs	Approx. 16kgs	
Certification	CE	CE	
Enclosure	stainless steel	stainless steel	
COMMUNICATION			
Interface	RS485/RS232; Current Circle; Wireless(Opt	ional)	
INIDICATOR SUPPORTED			
AD-4321 AD-4323 TOLEDO&Eai	rbanks R2500 UMC600 GSE50 serial Rinstr	um WI-125 WI-127 DE1500	

AD-4321, AD-4323, TOLEDO&Fairbanks, R2500, UMC600, GSE50 serial, Rinstrum, WI-125, WI-127, DF1500

#### **Dimensions**

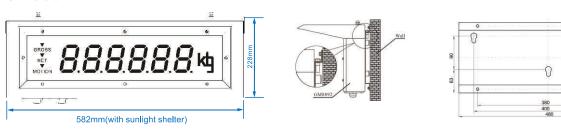
Unit:mm

4-47

170

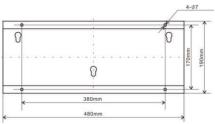
0

#### GM8892



#### GM8895





# **GM-JX-M** GM Load Cell Junction Box

GM-JX-M is a four-wire load cell junction box. In addition to regulating the wiring function, it can compensate and correct the four angle deviation by adjusting the resistance value of the precision potentiometer. In some special weighing occasions when the angle deviation is so large to affect the measurement results, this junction box can effectively solve the user's problems.

# **OPERATING INSTRUCTION**

# Internal terminal identification

Four-wire Connection Method . Internal wire terminals are identified as follows:

- "+E"-- EXCITATION +
- "+S"-- SIGNAL +
- "-E" -- EXCITATION -
- "-S "-- SIGNAL -
- "GND"-- SHIELD



### Adjustment Method

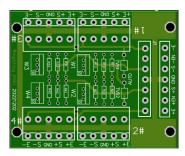
Precision potentiometer W1~W4 can fine tune the output signal of each load cell, which is used to adjust the four angle deviation of the system.

# Four-Angle Deviation Adjustment Method

• Step 1: Before adjustment, the four-channel potentiometer is gently rotated to the middle position;

• Step 2: Fine-tune the channel with large deviation to the average value (close the other three channels when observing one channel);

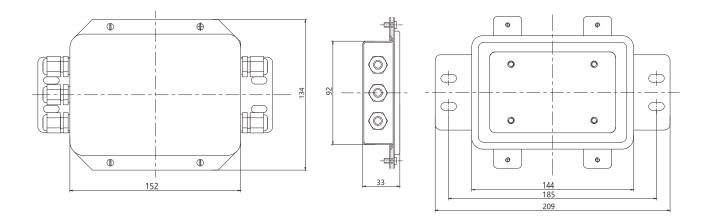
• Step 3: Repeat step 2 until the millivolt signals of four-channel are similar.





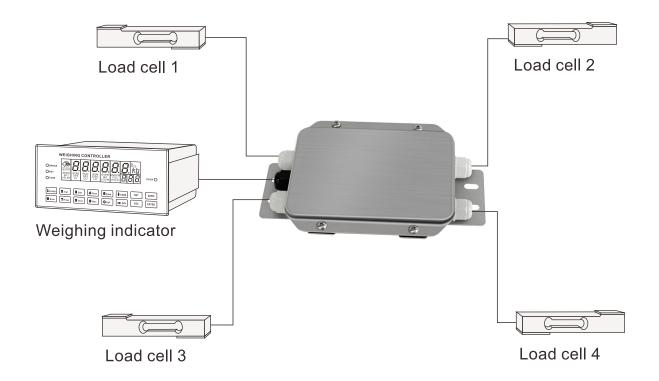
### Dimensions

Unit:mm



# **Connection Diagram**

Unit:mm











# **ChexGo Series** Dynamic Checkweigher



# Weasy -- Weighing Easy





Designed for dynamic weighing application

30+years R&D experience in weighing control

**ChexGo Series** checkweigher with the feature of high speed, accuracy and stable performance can work well in the harsh industrial environment. Assuring the 100% product weighing detection under the law and regulation, it will reduce the customer complains and protect enterprise fame. Whilst replacing the manpower to lower the cost, ChexGo can help you to increase efficiency of the production line and avoid risks.









Easy operation

Accurate weighing

Abundant function

Stable and reliable



# Stable, flexible and accurate design



### () High efficient and better performance

#### Anti-interference design

Professional circuit design, the weighing control box is passed EMC test, which can resist the power and electromagnet interference and maintain the stable operating.



# Adjustable material orientation guider

- Ensure the object stable moving;
- · Decrease the vibration;
- · S304 Stainless steel.



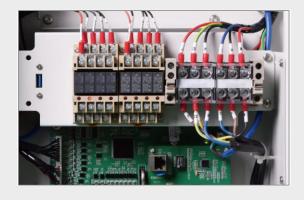
# Anti-corrosion paint protection

All control panel is protected by anticorrosion paint, which is moisture proof, dust proof, insulation and anti-vibration.



#### Abundant function, easy integration

- Standard Modbus TCP/IP, RS485 communication
- Support connecting to labeling machine, ink-jet printer
- Support connecting to printer to print weighing data records.



		Up separate line
DATE:	2020.6.18	Print date
TIME:	15:31	Print time
PRODUCT CODE:	1	Product code
TARE WT:	0.000kg	Tare value
UP LIM:	0.030kg	Overweight value
REF WT:	8.135kg	Target weight
LOW LIM:	0.030kg	Underweight value
PASS CT:	1	Total pass time
PASS WT:	8.140kg	Total pass weight
PASS AVR:	8.140kg	Average pass weight
PASS RATE:	100.00%	Pass rate
OVER CT:	0	Total overweight time
OVER WT:	0.000kg	Total overweight value
UNDER CT:	0	Total underweight time
UNDER WT:	0.000kg	Total underweight value
TOTAL CT:	1	Total test time
TOTAL WT:	8.140kg	Total test weight
MIN WT:	8.140kg	Minimum weight
MAX WT:	8.140kg	Maximum weight
		Down separate line

# Printing Function

When communication is set as print and checkweigher is connected to the printer, the weighing data records can be printed on the interface of statistic result or by sending the print order via communication.

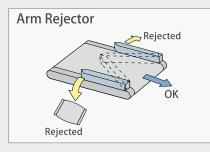


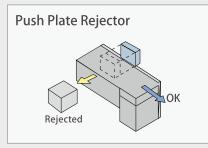
#### **USB Memory Port**

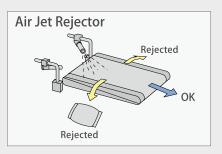
- Data acquisition;
- Program update.

### Multi-type Rejector

Multi-Rejector option, flap method, swing arm, push type – flexible design.









# User-friendly design

 10-inch color user friendly touch screen and graphical design interface. Simple operation without professional training.



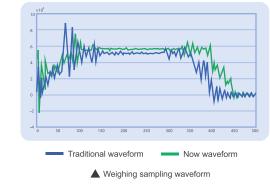
Lager

A million product formula storage. Users/Admin can easy add or delete data.

3 levels of administration authority for well-organized management.



Advanced and sophisticated software algorithm makes sure the accuracy, as well as high speed dynamic responses.

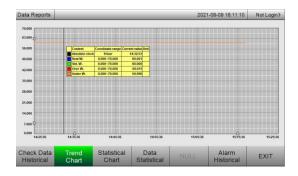


# 🔜 Well-organized data management

A million data details record including serial number, time and result for admin to check errors. Data summary report can be exported through USB and RS485.

	orts					01-30 13		Engineer >						
Index	т	ine	Weight	Product ID Name	Section	E	Numbe	e of Data						20
							e ng	9						- D.
2	2021-01	30 08 37 45	60 005 kg	001 PD001_60kg	OK	0.00	at kg							
3	2021-01	30 08 36 20	60.005 kg	001 PD001_60kg	OK	0.00	16 kg							
4	2021-01-	Rate of Da	ta Export		~~~	X	<b>.</b>							
5	2021-01-	Expert deb	strage pith u-disk	Sam genGNCEL pypere	PRIMYSS -	N.	Data Rep	ports	<b>1</b>	_	_	203	21-01-30 13:20.4	6 Engine
6	2021-01-	-		100%		-	Index	1	lime.	Weight	Product ID:Name	Section	E	Number of Da
7	2021-01-			Esc	Expor	t Ø in tota	1	2021-01	20-08-40-14	60.005 kg	001 PD001_00kg	CK	0.005 kg	
0		30 08 22 49	60.005 kg	001 PD001. 50kg	OK	0.00	2	2021-01	-30 (00.37.45	60.005 kg	001.PD001_00kg	CK	0.006 kg	
-							3	2021-01	-30 06:36:20	60.006 kg	001.PD001_00kg	OK	0.006 kg	
Icc.		e [	1 /00000	1	331	Auto Ref	4	2021-01	The state of the	ata deletion cont			X	
	_	L	1	and the second s			5	2021-01			ta wil be cleared.		^	
heck [ Histori		Trend	Statistical Chart	Data		Alan Histor	6	2021-01	And c	annot be recove e confirm need t	ired,		a	Export Da
mistori		Chan	CTART	osausikai		HIDIO	7	2021.01		e commineeo i	o execute:	_		to U-dis
							8	2021-01		Enter				
							9	2021-01	-30-08-22-49	60.006 kg	001.PD001_00kg	OK	0.006 kg	
			Data Rept	orts										Delete Da
			Index	Time	Weig	ht.	1<<		< [	1 /00000	H 3	>>1	Auto Refresh	
			1	2021-09-09 14:20:11	60	001 kg	-			1			- Louis and a second	1
			2	2021-09-09 14:26:10	60	001 kg	Check Histori		Trend	Statistical	Data Statistical		Alarm	EXI
			3	2021-09-09 14:26:10	60	001 kg		COLUMN STATE	Citore	000110	Ginoricus		Thorneas	
			4	2021-09-09 14:26:09	60	001 kg	001.93	D001-00kp		0.001 kg				
			5	2021-09-09 14:26:08	60	001 80	001.PI	D001-00kp		0.001 kg				
			0	2021-09-09 14:20:08	60	001 kg	001.P0	D001-00kp		0.001 kg	Export Data			
			7	2021-09-09 14:26:07	60	001 kg	001 P0	D001-00kg		0.001 kg	to U-disk			
			8	2021-09-09 14:25:56	60	000 kg	001.P0	D001-00kp		0.000 kg				
			9	2021-09-09 14:25:56	60	000 kg	001.90	D001-00kp		0.000 kg				
			10	2021-09-09 14:25:55	60	000 kg	001.PI	D001-00kg		0.000 kg	Delete Data			
			155	<	1	/000005	) >	0	>>1		Concernance of Concerns			
			Check D	ata Trend	Statis	itical	Data			Alarm				
			Historic		Ch		Statistic			Historical	EXIT			

Weight fluctuation chart reflects the product' weight conditions from the macro prespective.



# DYNAMIC CHECKWEIGHER CW-100G

- This product is widely used in Pharmaceutical production lines for highest weighing accuracy and repeatability;
- The checkweigher monitor manufacturing efficiencies and provide real-time data on your process;
- Product completeness and trends also provide feedback data to production line;
- It is also used in the application of checking completeness of secondary package to identify any missing items.

### Multiple industrial application





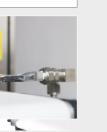


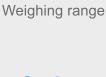
Accessories















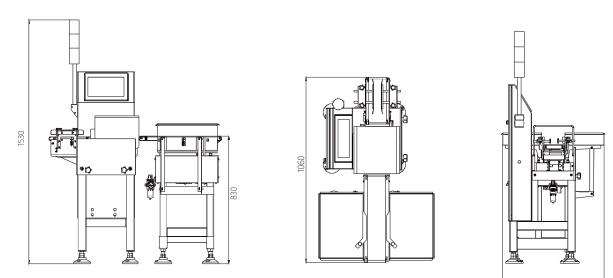


Standard specification	
Model	CW-100G
Weighing range	1~500g
Scale division	0.05g
Highest Accuracy(3ơ) *	±0.1 g
Highest Weighing speed *	180 pcs/min
Belt speed	5~60 m/min
Belt size	250×100mm
Weighing platform Height **	750±50mm
Tested object size	Length: 50~180mm Width: 20~80mm Height: 10~150mm
Belt material	PVC (white)
Structure of the material	Carbon steel, SS304 stainless steel (weighing platform)
Alarm light	3-color signal light(Red, yellow, green),Optional buzzer
Display size	10-inch color touch screen
Rejector lineup	Options: swing type, air blow type, push type or lift up type rejector
Power	Single Phase AC-220V ±10%, 50/60HZ
operating temperature	0~40°C
IP grade	IP54

\*Depend on the weight, size, and material of test object. Test accuracy: 0.1g at 100pcs/min; 0.3g at 180pcs/min.

# Dimensions

Unit:mm



# **DYNAMIC CHECKWEIGHER** CW-100G Pro

- This product is widely used in Pharmaceutical production lines for highest weighing accuracy and repeatability;
- The checkweigher monitor manufacturing efficiencies and provide real-time data on your process;
- Product completeness and trends also provide feedback data to production line;
- It is also used in the application of checking completeness of secondary package to identify any missing items.

### **Multiple industrial application**





Pharmacy



1-500g Weighing range

±0.1g Accuracy

300<sub>+Pcs/min</sub> Speed





Weighing automation technology revolutionaries



Stable Performance

Easy Installation

₽



Abundant

Function



Weighing Accurate

# **Core components**

• MCGS Touch Screen



NSK Bering



• HBM Load Cell



• GMC01 Controller



• XINJE Servo Motor



Schneider Electronic



• FESTO Solenoid Valve



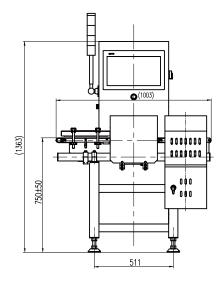


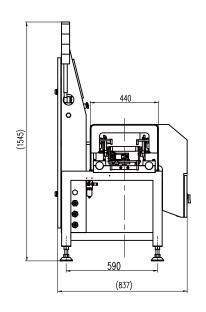
Standard specification	
Model	CW-100G Pro
Weighing range	1~500g
Scale division	0.05g
Highest Accuracy(3ơ) *	±0.1 g
Highest Weighing speed *	300 pcs/min
Belt speed	10~70 m/min
Belt size	200×150 mm
Weighing platform Height **	750±50mm
Belt material	PVC (white)
Structure of the material	SS304 stainless steel
Alarm light	3-color signal light(Red, yellow, green),Optional buzzer
Display size	15-inch color touch screen
Rejector lineup	Air blow type
Power	Single Phase AC-220V ±10%, 50/60HZ
operating temperature	0~45°C
IP grade	lp65

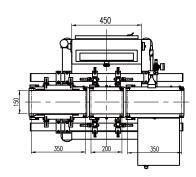
\*Depend on the weight, size, and material of test object. Test accuracy: 0.1g at 120pcs/min | 0.2g at 200pcs/min

# Dimensions

Unit:mm







# **DYNAMIC CHECKWEIGHER CW-600G**

- This checkweigher is suitable for standard applications in food and other industries;
- System can store 100 product options for a wide variety of open or closed products in food and industrial production environments;
- System can be intergrated with metal detector.

# Multiple industrial application



Food



Chemical



Accessaries







Speed

Weighing range

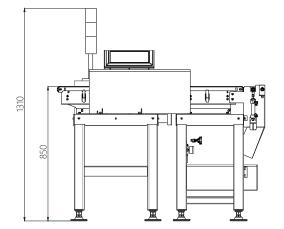


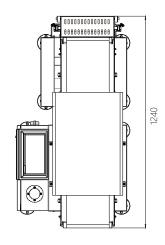


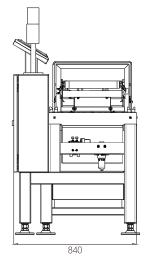
Standard specification	
Model	CW-600G
Weighing range	10~600g
Scale division	± 0.1g
Highest Accuracy(3σ) *	0.5g
Highest Weighing speed *	200 pcs/min
Belt speed	5~60 m/min
Belt size	310×250mm
Weighing platform Height **	750±50mm
Tested object size	Length: 50~240mm Width: 20~150mm Height: 10~180mn
Belt material	PVC (white)
Structure of the material	Carbon steel, SS304 stainless steel (weighing platform)
Alarm light	3-color signal light(Red, yellow, green),Optional buzzer
Display size	10-inch color touch screen
Rejector lineup	Options: swing type, push type or lift up type rejector
Power	Single Phase AC-220V ±10%, 50/60HZ
operating temperature	0~40°C
IP grade	IP54

\* Depend on the weight, size, and material of test object. Test accuracy: 0.5g at 200pcs/min

# Dimensions







#### Unit:mm

# DYNAMIC CHECKWEIGHER CW-1.2K

- For pouches, bags, and soft-sided containers, bottles;
- S304 stainless steel frame is standard;
- 10 inch touch screen, can store over 1 million transaction, data export through USB;
- High speed at 200 pcs per min, with 0.5 gram.

# **Multiple industrial application**









Chemical













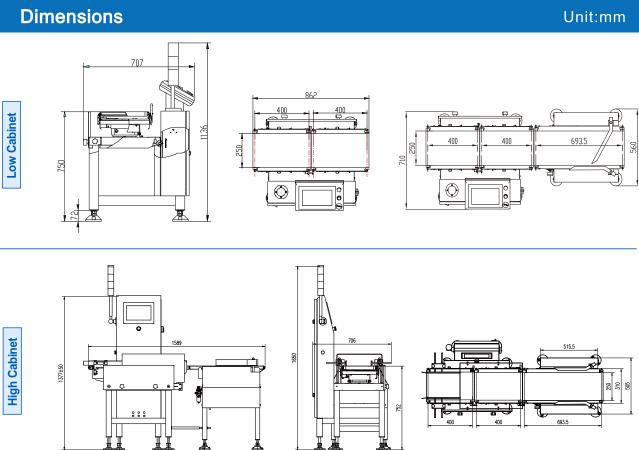


600.00

**High Cabinet** 

Standard specification	
Model	CW-1.2K
Weighing range	10~1200g
Scale division	0.1g
Highest Accuracy(3ơ) *	± 0.5g
Highest Weighing speed *	200 pcs/min
Belt speed	5~50 m/min
Belt size	400×250mm
Weighing platform Height **	750±50mm
Belt material	PU (white)
Structure of the material	SS304 stainless steel
Alarm light	3-color signal light(Red, yellow, green),Optional buzzer
Display size	10-inch color touch screen
Rejector lineup	Options: swing type, push type, flipped type rejector
Power	Single Phase AC-220V ±10%, 50/60HZ
operating temperature	0~40°C
IP grade	IP54,IP65 Optional

\* Depend on the weight, size, and material of test object. Test accuracy: 1g at 200pcs/min



# CHECKWEIGHER WITH METAL DETECTOR CW-1.2K

CW-1.2K is a high speed and accuracy checkweigher with weight check and metal detection function.

# Feature Highlight:

- 10-inch touch screen, easy operation;
- External expansion of IO port, serial port and network communication to achieve product management, monitoring and remote control;
- Widely used in food, pharmaceutical, daily use chemical, textile and other industries.

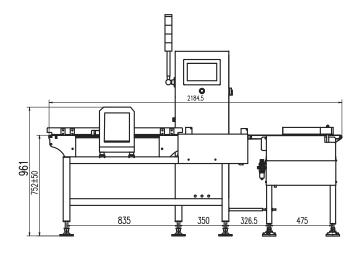


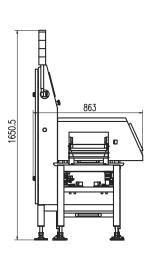
Standard Specification		
Model	CW-1.2K	
Power	AC 220V±10% , 50/60Hz , 400W	
Weighing Range	100~1200g	
Weighing Accuracy	±0.7g	
Weighing Speed	≤100 pcs/min	
Belt Speed	5~40 m/min	
Belt Size	400mm*250mm	
Belt Materia	PU White	
Structure Material	304 Stainless Steel	
Rejector	Optional: swing arm, push type, air blow	
Metal Detection Sensitivity*	$Fe \ge \varphi 0.8mm$ Sus $304 \ge \varphi 2.0mm$ Non-Fe $\ge \varphi 1.5mm$	
Metal Detector Wide	250mm	
Metal Detector Height	Optional: 80mm/100mm/120mm/150mm/200mm	
Platform Height	750±50mm	
Working Temperature	0~40°C	
Maximum Humidity	90% R.H No Condensation	
Limit Load	The instantaneous load shall not exceed 2.4kg	

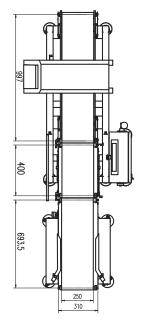
\*Metal detection sensitivity is related to test object features (humidity, temperature, salinity, mineral content, etc.), as well as some environmental effects, such as vibration, electromagnetic field interference, etc.,

### **Structure & Dimension**

Unit: mm







#### General Measure Technology Co.,Ltd.

Address: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Website: www.gmweighing.com





Linkedin

Facebook Wechat

医马

# WEIGHT CHECK & SORTING MACHINE CW-1.2K

- Can be used for sorting 5 to 7 grades of weight;
- For raw food, bags, bottles, containers and so on;
- SS304 stainless steel;
- 10-inch touch screen;
- Can store over 1 million entries, data export by USB.

# **Multiple applications**





以后 @ 饲料

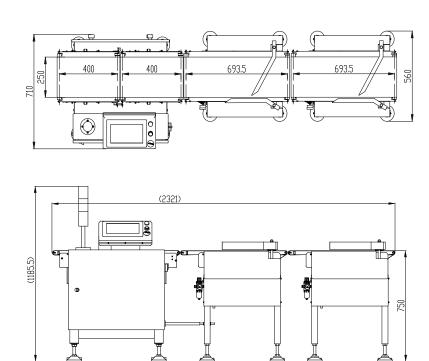


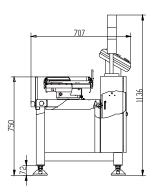
Model	CW-1.2K
Weighing range	10~1200g
Scale division	0.1g
Highest Accuracy(3σ) *	± 0.5g
Highest Weighing speed *	120 pcs/min
Belt speed	5~50 m/min
Belt size	400×250mm
Weighing platform Height **	750±50mm
Tested object size	Length: 50~300mm Width: 20~220mm Height: 10~220mm
Belt material	PU (white)
Structure of the material	SS304 stainless steel
Alarm light	3-color signal light(Red, yellow, green),Optional buzzer
Display size	10-inch color touch screen
Rejector lineup	Options: swing type, push type rejector
Power	Single Phase AC-220V ±10%, 50/60HZ
operating temperature	0~40°C
IP grade	IP65

\* Depend on the weight, size, and material of test object. Test accuracy: 1g at 120pcs/min

# Dimensions

Unit:mm





# **DYNAMIC CHECKWEIGHER** CW-3K

- CW-3K check weigher is suitable for product weight range from 0.3~3kg;
- Weighing accuracy is ±0.5~1.5g;
- 10-inch touch screen, can store over 1 million transaction, data export through USB;
- It is widely used for food and beverage, pet food, daily use chemical industry, and so on.

### **Multiple applications**















±0.5g Accuracy





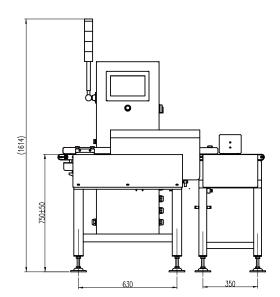


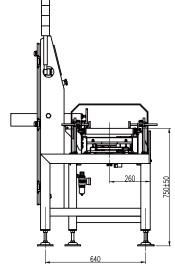


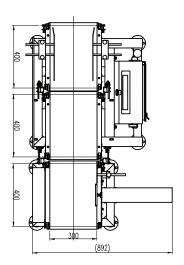
Specification	
Model	СШ-3К
Power	AC220V±10%, 50/60Hz, 1200W
Weighing Range	0.3~3kg
Accuracy	±0.5~1.5g
Speed	≤150pcs/min
Belt Speed	10~90m/min
Belt Size	400mm*300mm
Roller Distance(center)	400mm
Platform Height	750 (±50mm ) (customizable)
Temperature	0~40°C
Humidity	90% R.H No Condensation
Limit Load	The instantaneous limit load shall not exceed 5 kg

# Dimensions

Unit:mm









# DYNAMIC CHECKWEIGHER CW-6K

- CW-6K check weigher is suitable for product weight range from 0.5-6kg.
- Weighing accuracy is within ±2g;
- 10-inch touch screen, can store over 1 million transaction, data export through USB;
- It is widely used for food, feeds, logistic industries, automation production line, and so on.

# Multiple industrial application





Feeds

Logistic

Automation production line





Pcs/min





Speed

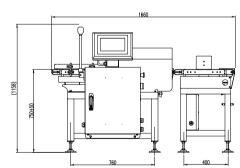


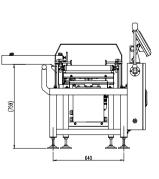


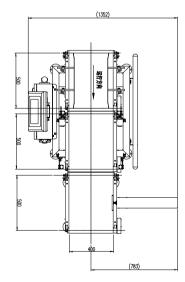
Standard specification	
Model	CW-6K
Weighing range	0.5~6kg
Scale division	1g
Highest Accuracy(3σ) *	±2g
Highest Weighing speed *	100+pcs/min
Belt speed	10~50m/min
Belt size	500*400mm
Weighing platform Height **	750±50mm
Tested object size	Length100~420mm, Width50~400mm, Height50~400mm
Belt material	PU
Structure of the material	Carbon steel, SS304 for weighing platform
Alarm light	3-color signal light (Red, yellow, green)
Display size	10-inch color touch screen
Rejector lineup	Options: swing type, push type
Power	AC220V single phase, 50/60Hz, 850W
operating temperature	0~40°C
IP grade	IP54,IP65 Optional

\*Depend on the weight, size and material of test object.

#### Dimensions







Unit:mm



Wechat

	General Measure	Technology Co.,Ltd.
--	-----------------	---------------------

Address: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789 E-mail: xijv@szgmt.com Website: www.gmweighing.com

Linkedin Facebook

## **DYNAMIC CHECKWEIGHER CW-15K**

- Heavy load, for product weight up to 15kg, with accuracy ±5g;
- 10-inch screen, easy to operate;
- 100 different products storage;
- Widely used for checking weight of products in boxes, bags, barrel, etc.

#### **Multiple industrial application**





Feeds

Logistic



Automation









Accuracy



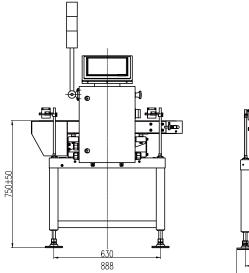


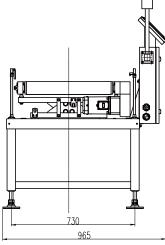


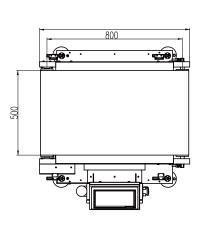
Standard specification	
Model	CW-15K
Weighing range	1~15kg
Scale division	1g
Highest Accuracy(3σ) *	±5 g
Highest Weighing speed *	85pcs/min
Belt speed	45~68m/min
Belt size	800×500mm
Weighing platform Height **	750±50mm
Tested object size	Length: 100~600mm Width: 50~450mm Height: 50~500m
Belt material	PVC (black)
Structure of the material	Carbon steel, SS304 stainless steel (weighing platform)
Alarm light	3-color signal light(Red, yellow, green),Optional buzzer
Display size	10-inch color touch screen
Rejector lineup	optional
Power	Single Phase AC-220V ±10%, 50/60HZ
operating temperature	0~40°C
IP grade	IP54,IP65 Optional

\*Depend on the weight, size and material of test object.

#### Dimensions







## **DYNAMIC CHECKWEIGHER CW-30K**

Weighing automation technology

- Heavy load, for product weight up to 30kg, with accuracy ±5g;
- 10-inch screen, easy to operate;
- 100 different products storage;
- Widely used for checking weight of products in boxes, bags, barrel, etc.

#### **Multiple industrial application**



GENERAL MEASURE





Feeds

Logistic

Automation production line













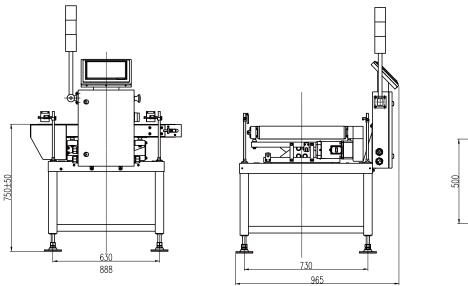


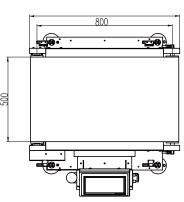


1odel	CW-30K
Weighing range	1~30kg
Scale division	1g
Highest Accuracy(3σ) *	±5 g
Highest Weighing speed *	30~40pcs/min
Belt speed	22~34m/min
Belt size	500*400mm
Weighing platform Height **	750±50mm
Belt material	PVC
Structure of the material	Carbon steel, SS304 for weighing platform
Alarm light	3-color signal light (Red, yellow, green)
Display size	10-inch color touch screen
Rejector lineup	Options: swing type, push type
Power	AC220V single phase, 50/60Hz, 850W
operating temperature	0~40°C
P grade	IP54,IP65 Optional

\*Depend on the weight, size and material of test object.

#### Dimensions





## **DYNAMIC CHECKWEIGHER CW-60K**

- Heavy load heavy duty, for bags ,boxes weight up to 60kg with accuracy within 10 grams;
- Strong structure for hash environment, option S304 S316 structure, option stainless loadcell;
- Using 4 loadcells for plat form, with variable mounting position for high accuracy under ruff environment;
- Flexible Modbus communication to integrate with computer, scanner, dimension measure device and soon.

#### **Multiple industrial application**







Logistic

Automation



Grain and feeds

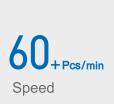










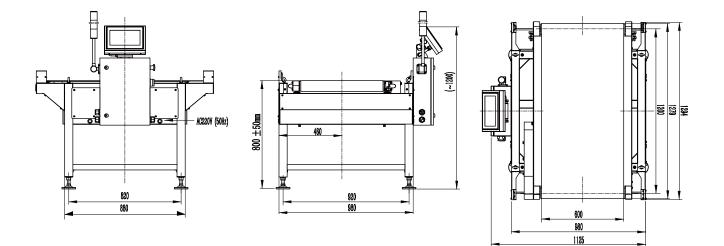




Standard specification		
Model	CW-60K	
Weighing range	0.1~60Kg	
Scale division	5g	
Highest Accuracy(3σ) *	± 5 g	
Highest Weighing speed *	60pcs/min	
Belt speed	10~60m/min	
Belt size	1000/1200×600mm	
Weighing platform Height **	400~750mm (±50mm)	
Tested object size	Length:100~800/1000mm Width: 50~600mm Height: 50~600m	
Structure of the material	Carbon steel, SS304 stainless steel (weighing platform)	
Alarm light	3-color signal light(Red, yellow, green),Optional buzzer	
Display size	10-inch color touch screen	
Rejector lineup	optional	
Power	Single Phase AC-220V ±10%, 50/60HZ	
operating temperature	0~40°C	
IP grade	IP30	

\* Depend on the weight, size, and material of test object. Test accuracy: 5g at 30pcs/min; 10g at 60pcs/min.

#### Dimensions



## VERTICAL CHECKWEIGHER CW-60K-V

CW-60K-V checkweigher has wide weighing range but high accuracy guarantee. It is perfect for weighing the various bags and boxes running in vertical way in the production line.

- Standard module design for easy installation and maintenance;
- Easy integrating in the production line;
- Weighing range: 5~60kg, weighing accuracy is within ±20g;

#### Multiple applications





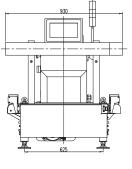
	GENERAL
la 1	MEASURE

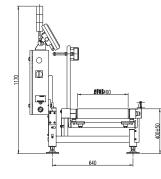
Specification		
Model	CW-60K-V	CW-60K-V Economy Type
Power	AC220V±10%, 50/60Hz, 1KW	AC220V±10%, 50/60Hz, 1KW
Weighing Range	5~60kg	5~60kg
Highest Accuracy*	±10g	±20g
Highest Speed*	≤50pcs/min	≤30pcs/min
Tested Object Size	Length: 100~600mm,	Length: 100~600mm,
	Width: 50~400mm	Width: 50~400mm
	Height: 50~600mm	Height: 50~600mm
Belt Speed	40m/min	40m/min
Conveyor Size	800mm*400mm	800mm*400mm
Distance Between Rollers	800mm	800mm
Weighing Platform Height	400 (±50mm)	400 (±50mm )
Structure Material	Carbon Steel, SS304 (weighingPlatform)	Carbon Steel, SS304 (WeighingPlatform)
Belt Material	PVC (black)	PVC (black)
Display	10-inch touch screen	10-inch touch screen
Working Temperature	0~40℃	0~40℃
Max. Humidity	90% R.H, non-condensation	90% R.H, non-condensation
Load Limit	The instantaneous load limit is 100kg	The instantaneous load limit is100kg

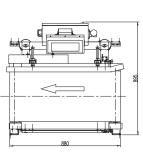
\*It depends on the features of tested object, such as size and weight.

#### Dimensions

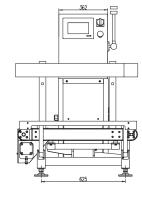
Standard

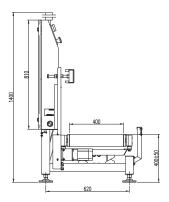


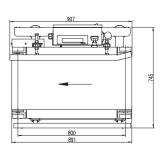














## PaxGo Series Intelligent Packing Filler

GRAIN ED RICI

TASTIC TASTIC

TASTIC

UCES = WOR



### Making the World Measurable Linking Your Smart Life



widely used for granule packing.



## PaxGo Series Intellingent Packing Filler



Easy

Operation



Automated

Control



Accurate Weighing



PaxGo is an automatic weigh filler its self-optimizing controls can be precisely configured to your specific material flow, speed and accuracy requirements.

#### **Features:**

- Specially designed for granular products like Rice, Pulses, Plastic Granules, Animal Feed, Maize, Soybeans, Seeds, sugar and other granular material;
- Equipped with self optimizing intelligent program for high speed operation;
- Accuracy range ±2g;
- Models available in 0.25-5kg, 0.5-10kg, 5-25kg, 10-50kg;
- Speeds up to 16 Bags per minute.



#### **Industrial Design**

Special design for industrial application, high speed and accuracy.





#### User-friendly Design

- The food contacting materials are all made of S304 stainless steel and can be used for food packaging;
- International premium brand components ensure the product quality.





#### **Communication interface**

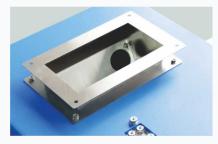
- Dual serial port RS232/RS485;
- Standard Ethernet port;
- Modbus TCP/IP;
- 4G/5G Communication (Optional).





#### **Module Design**

Easy installstion and dismounting for washing down.





For feeding control achieves intelligent

auto adjustment fast and accurately.

**Servo Motor** 

#### USB

Embedded USB for exporting data conveniently and system upgrading.





## User-friendly design

10-inch color user friendly touch screen and graphical design interface. Simple operation without professional training.

Setting	. 000 kg 2022-08-15 17:58:37 User: Reserved 3
Work Parameters Zeroing,digital fitter, stable judgme	Communication Para. Protocol, baud rate, format
Accipe Parameter >	History Data Query, export, clear data
Calibration Capacity, calibration	Auto Setting > Process parameter self-learning >
UO Define,Test	R User Management Password modification, logout
Control Parameters Frequency, Door Opening	System Information Version, Backup, Upgrade >

 Parameter interface optimization and upgrade.

- AF-05K 22-08-15 17:59:59 모 STOP kg 1987 FAST MIDDLE SLOW DISC WAIT 03 Recipe 5.000kg 3.123kg 2.123kg 2.000kg 0.123kg pe ID 06 2000 0.002 s Receipe Tota 987654326 pcs 1236012345.676 kg 16001 revious: /eight: 24.998 kg Times: 1.0 s 4.0 s 81234567 pcs 1234987654.321 kg 2.2 s Middle 0.0 s 1.2 s C 0.5 s X -0
- Calibration according to different materials with step hints to make the field calibration more convenient.

C Deservices Contra	5.	000 kg	2022-08-15 17:57:14 User: Reserved :
Zeroing Range:	15 %	Stable range / time:	8 d 0.123 s
Auto Zero Interval:	_2	Digital Filter (Running) Feed. 7 Wi	et <u>3 Disc 9</u>
Additional Clear Nums at start:	9	Digital filter level[STOP]:	
Delay Time for Zeroing:	0.001 s	Add toTotal When (M)Disc:	
Automatic Zero when powered on:		Result Holding:	
Zero Tracking Range / Time:	9 d 6.123 s	Self Adaption:	
Processing of Zeroing failure:	Waiting for stability >	Auto Setting/ Self Adaption Level:	Level2[balanced] >

Observing data changes when setting parameters, which is simultaneous and intuitive.



#### Well-organized data management

All definitions of each port can be intuitively selected.



Motor parameters: an interface can simultaneously display the motor status and parameters which is easy to debug.



## **GRANULE PACKING FILLER AF-50K**









Stable Performance

Easy Installation



800+Pcs/h

Speed

Servo Motor Control

Weighing

Accurate

**Optional:** 



User-friendly interface design, vivid display, easy to operate.



Features:

accuracy is ±20g.

sugar and other granular material;





• Granular material: design for big bag packing machine for plastic particles, rice,

• Weighing accurate: weighing range is 10-50kg. Speed can reach 800pcs/h and

• Easy dismounting: module design of measuring hopper for easy cleaning;

• Parameter setting: self-adjust function with target value set only;

• Stable performance: servo motor controls feeding process;



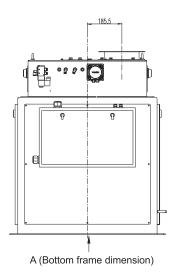
GENERAL MEASURE

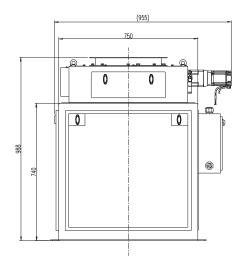


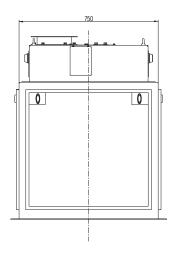
Specification	
Model	PaxGo AF-50K
Weighing range	10~50Kg
Division	1g
Accuracy *	±20 g
Speed *	Max.800pcs/h
Volume	86L
Feeding method	Feeding control by servo, pneumatic discharging
Material	SS304, carbon steel
1/0	8 output(5V), 8 input(24V)
Communication	RS485, Modbus TCP/IP
Pneumatic	0.4~0.6MPa
Power	Single Phase AC-220V ±10%, 50/60HZ
Working environment	0~40℃,90%R.H condensation is not allowed

\* Normally, the diameter of the testing material 1-5mm.

#### Structure & Dimension







## **DUPLEX PACKING FILLER** AF-50KII









Easy Installation





Servo Motor Control

Weighing Accurate

### 1500+Pcs/h Speed

#### Features:

• Granular material: design for big bag packing machine for plastic particles, rice, sugar and other granular material;

- Easy dismounting: module design of measuring hopper for easy cleaning;
- Parameter setting: self-adjust function with target value set only;
- Stable performance: servo motor controls feeding process;

• Weighing accurate: weighing range is 10-50kg. Speed can reach1500 pcs/h and accuracy is ±20g.

#### **Optional:**



User-friendly interface design, vivid display, easy to operate.







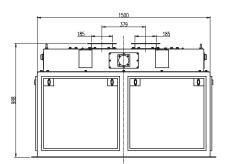


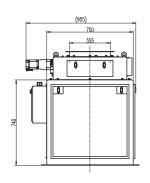


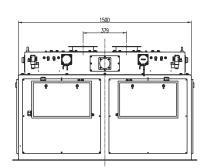
Specification	
Model	PaxGo AF-50KII
Weighing range	10~50Kg
Division	1g
Accuracy *	±20 g
Speed *	≥1500 pcs/h
Volume	86L×2
Feeding method	Feeding control by servo, pneumatic discharging
Material	SS304, carbon steel
I/O	8 output(5V), 8 input(24V)
Communication	RS485, Modbus TCP/IP
Pneumatic	0.4~0.6MPa
Power	Single Phase AC-220V ±10%, 50/60HZ
Working environment	0~40℃,90%R.H condensation is not allowed

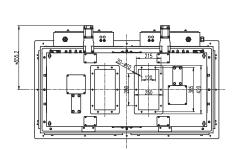
\* Normally, the diameter of the testing material 1-5mm.

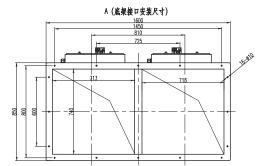
#### Structure & Dimension











# GRANULE PACKING FILLER



#### Features:

• Granular material: design for plastic particle, granular fertilizer. feeds and other granular material.

- Easy dismounting: module design of measuring hopper for easy cleaning.
- Parameter setting: self-adjust function with target value set only
- Stable performance: servo motor controls feeding process

• Weighing accurate: weighing range is 5-25kg. Speed can reach 900 pcs/h and accuracy is ±10g.















Stable Performance

Easy ce Installation



Û

Servo Motor Control

Weighing Accurate

900+Pcs/h Speed

±10g

Accuracy

Optional:



• SS304 stainless steel.



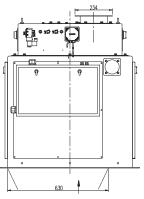
• User-friendly interface design, vivid display, easy to operate.



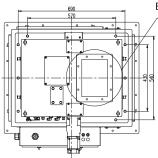
Specification	
Model	PaxGo AF-25K
Weighing range	5~25Kg
Division	lg
Accuracy *	±10 g
Speed *	900pcs/h
Volume	55L
Feeding method	Feeding control by servo, pneumatic discharging
Material	SS304, carbon steel
1/0	8 output(5V), 8 input(24V)
Communication	RS485, Modbus TCP/IP
Pneumatic	0.4~0.6MPa
Power	Single Phase AC-220V ±10%, 50/60HZ
Working environment	0~40℃,90%R.H condensation is not allowed

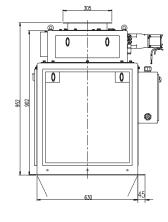
\* Normally, the diameter of the testing material 1-5mm

#### Structure & Dimension

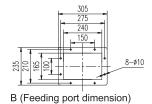


A (Bottom frame dimension)

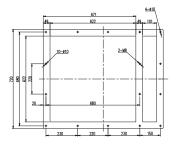




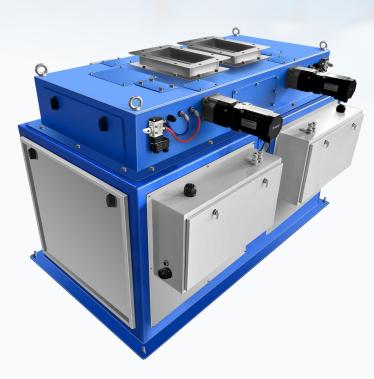
B (Feeding port dimension)







## **DUPLEX PACKING FILLER AF-25KII**





±10g

Accuracy

Speed

1600+Pcs/h



Stable



Easy Performance Installation





Weighing Accurate

Servo Motor Control

#### **Features:**

• Granular material: design for plastic particle, granular fertilizer. feeds and other granular material.

- Easy dismounting: module design of measuring hopper for easy cleaning.
- Parameter setting: self-adjust function with target value set only
- Stable performance: servo motor controls feeding process

• Weighing accurate: weighing range is 5-25kg. Speed can reach 1600 pcs/h and accuracy is ±10g.









#### **Optional:**



SS304 stainless steel.



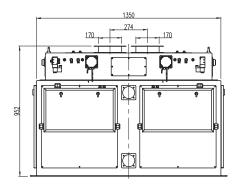
• User-friendly interface design, vivid display, easy to operate.

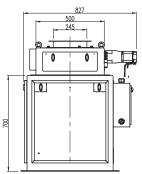
	GENERAL
$\sim$	MEASURE

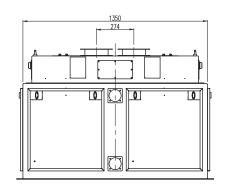
Specification				
Model	PaxGo AF-25KII			
Weighing range	5~25Kg			
Division	1g			
Accuracy *	±10 g			
Speed *	≥1600 pcs/h			
Volume	55L×2			
Feeding method	Feeding control by servo, pneumatic discharging			
Material	SS304, carbon steel			
1/0	8 output(5V), 8 input(24V)			
Communication	RS485, Modbus TCP/IP			
Pneumatic	0.4~0.6MPa			
Power	Single Phase AC-220V ±10%, 50/60HZ			
Working environment	0~40°C,90%R.H condensation is not allowed			

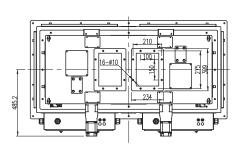
\* Normally, the diameter of the testing material 1-5mm

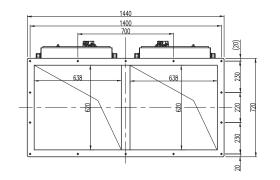
#### Structure & Dimension











## **GRANULE PACKING FILLER AF-10K**





±3g

Speed

Accuracy

900+Pcs/h





Stable Performance





Servo Motor Control

Weighing Accurate



#### **Features:**

- Granular material: design for rice, millet. beans and other granular material;
- Easy dismounting: module design of measuring hopper for easy cleaning;
- Parameter setting: self-adjust function with target value set only;
- Stable performance: servo motor controls feeding process;

• Weighing accurate: weighing range is 0.5-10kg. Speed can reach 900pcs/h and accuracy is  $\pm 3g$ .



#### **Optional:**

User-friendly interface design, vivid display, easy to operate.

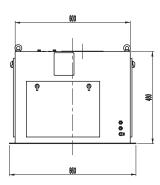


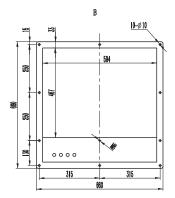


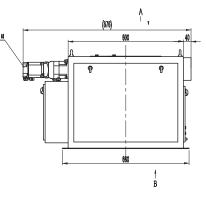
Specification				
Model	PaxGo AF-10K			
Weighing range	0.5~10Kg			
Division	lg			
Accuracy *	±3 g			
Speed *	900pcs/h			
Volume	15L			
Feeding method	Servo motor + feeding vibrator, pneumatic discharging			
Material	SS304, carbon steel			
1/0	8 output(5V), 8 input(24V)			
Communication	RS485, Modbus TCP/IP			
Pneumatic	0.4~0.6MPa			
Power	Single Phase AC-220V ±10%, 50/60HZ			
Working environment	0~40℃,90%R.H condensation is not allowed			

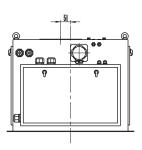
\* Normally, the diameter of the testing material 1-5mm

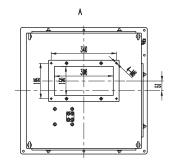
#### Structure & Dimension











# DUPLEX PACKING FILLER







Stable

Performance



Easy Installation





Servo Motor Control



У

0

1600+Pcs/h Speed

#### Features:

- Granular material: design for rice, millet. beans and other granular material;
- Easy dismounting: module design of measuring hopper for easy cleaning;
- Parameter setting: self-adjust function with target value set only;
- Stable performance: servo motor controls feeding process;

• Weighing accurate: weighing range is 0.5-10kg. Speed can reach1600pcs/h and accuracy is ±3g.

#### **Optional:**

User-friendly interface design, vivid display, easy to operate.









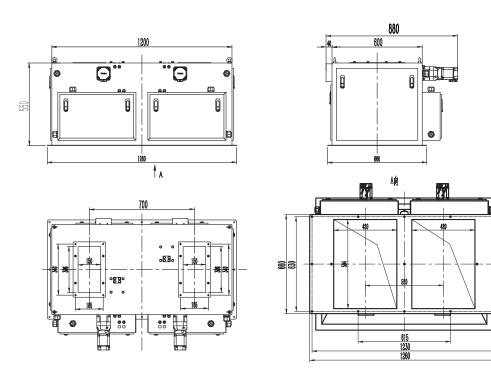




Specification				
Model	PaxGo AF-10KII			
Weighing range	0.5~10Kg			
Division	1g			
Accuracy *	±3g			
Speed *	≥1600 pcs/h			
Volume	15L×2			
Feeding method	Servo motor + feeding vibrator, pneumatic discharging			
Material	SS304, carbon steel			
I/O	8 output(5V), 8 input(24V)			
Communication	RS485, Modbus TCP/IP			
Pneumatic	0.4~0.6MPa			
Power	Single Phase AC-220V ±10%, 50/60HZ			
Working environment	0~40°C,90%R.H condensation is not allowed			

\* Normally, the diameter of the testing material 1-5mm

#### Structure & Dimension



## **GRANULE PACKING FILLER AF-05K**







Performance

Servo Motor

Control



Easy Installation

Weighing

Accurate



Accuracy

1000+Pcs/h

Speed

#### **Features:**

• Granular material: design for rice, millet. beans and other granular material;

• Easy dismounting: module design of measuring hopper for easy cleaning;

- Parameter setting: self-adjust function with target value set only;
- Stable performance: servo motor controls feeding process;

• Weighing accurate: weighing range is 0.25-5kg. Speed can reach 1000 pcs/h and accuracy is ±2g.









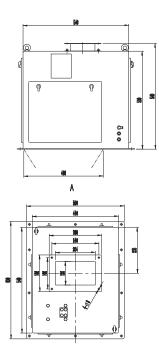


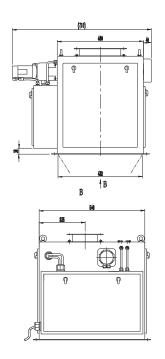


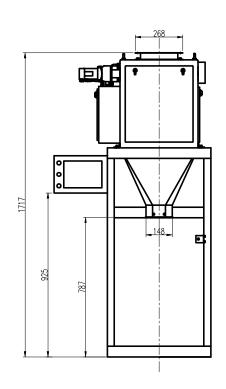
Specification				
Model	PaxGo AF-05K			
Weighing range	0.25~5Kg			
Division	1g			
Accuracy *	±2 g			
Speed *	1000pcs/h			
Volume	11L			
Feeding method	Servo motor+feeding vibrator, pneumatic discharging			
Material	SS304, carbon steel			
1/0	8 output(5V), 8 input(24V)			
Communication	RS485, Modbus TCP/IP			
Pneumatic	0.4~0.6MPa			
Power	Single Phase AC-220V ±10%, 50/60HZ			
Working environment	0~40℃,90%R.H condensation is not allowed			

\* Testing material: rice, speed: 1000pcs/h, accuracy: ±2 g \* Normally, the diameter of the testing material 1-5mm

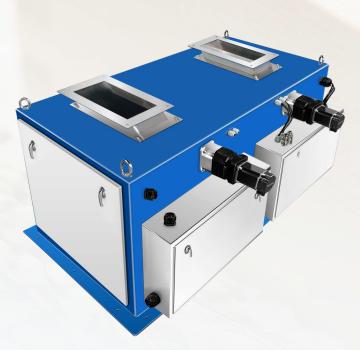
#### Structure & Dimension







## **DUPLEX PACKING FILLER AF-05K II**



### 0.25-5kg Weighing range



Stable



Easy Installation Performance

±Zg Accuracy

1600+Pcs/h Speed

Servo Motor Control

Weighing Accurate

#### **Features:**

- Granular material: design for rice, millet. beans and other granular material;
- Easy dismounting: module design of measuring hopper for easy cleaning;
- Parameter setting: self-adjust function with target value set only;
- Stable performance: servo motor controls feeding process;
- Weighing accurate: weighing range is 0.25-5kg. Speed can reach 1600 pcs/h and accuracy is ±2g.

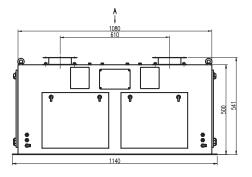


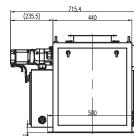
	GENERAL
$\sim$	MEASURE

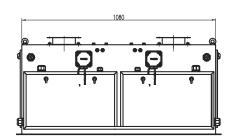
Specification				
Model	PaxGo AF-05KII			
Weighing range	0.25~5Kg			
Division	lg			
Accuracy *	±2 g			
Speed *	≥1600 pcs/h			
Volume	11L×2			
Feeding method	Servo motor+feeding vibrator, pneumatic discharging			
Material	SS304, carbon steel			
I/O	8 output(5V), 8 input(24V)			
Communication	RS485, Modbus TCP/IP			
Pneumatic	0.4~0.6MPa			
Power	Single Phase AC-220V ±10%, 50/60HZ			
Working environment	0~40℃,90%R.H condensation is not allowed			

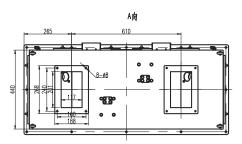
\* Testing material: rice, speed: 1600pcs/h, accuracy: ±2 g \* Normally, the diameter of the testing material 1-5mm

#### Structure & Dimension

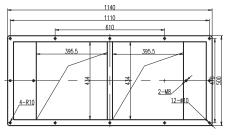








B向(底架接口安装尺寸)





## LINEAR FEEDER PACKING MACHINE

## LF-5K LINEAR FEEDER



LF-5K is a linear feeder for granular materials and some powder materials. The vibratory feeding mechanism achieves multi-stage feeding. The pneumatic cylinder drives fast discharging. LF-5K linear feeder has a wide weighing range with high speed and high precision, which can be widely used in quantitative packaging machinery of grain, feed, chemical, rubber and plastic industries.



- Automatic weighing type dosing function;
- Two-speed vibration feeding control;
- Automatic zeroing function;
- Process control, automatic parameters correction function;
- Accumulation and statistics function;









Weighing automation technology



> HOME	Auto Setti	ng		2018	/7/17 11:02	User:	Reserved >
→0←			5	5.0	)0(		kg s: 3000 ms
FAST		SLOW	RESULT	DISC	Recipe ID: 0 Target: 6	1 0 g	Recipe >
<u>1000.0</u> g SV: <u>509</u> mV SV: <u>5000</u> mV	i	3.0 g 3000 mV	beu ms	<u>245</u> ms	Two Leave F Voltage Auto Find Switch:	eed, Can A	uto Find! Auto
Small Vibratio Current Voltag Large Vibratio Current Voltag	ie: 0 mV	Small Vibratio Test: Lagre Vibratio Test:		Start Test Start Test	Voltage Rise Rat Slow Weight Cut-off Point:	e: <u>0</u>	Find
Clear Zero	Clear Ho	pper			St	art	Stop

#### Intelligent

• Only need to set the target value, LF-5K can automatically adjust the optimal dosing speed with the guarantee of accuracy.



#### **Easy installation**

• Standard external flange interface.



#### High speed and high precision

• Double vibrators for feeding, fast and accurate.

#### **Simple operation**

• 7-inch touch screen, Chinese/ English display.



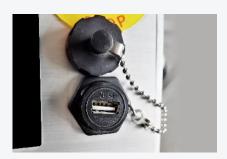
#### **Material**

• 304 stainless steel is used for packing material contact part.



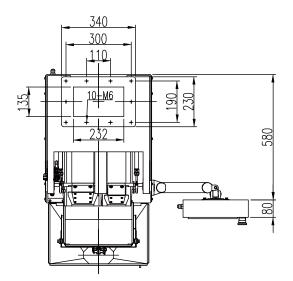
#### **Data export**

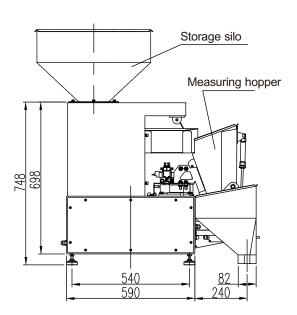
• USB interface, convenient for data export.



Specification	
Model	LF-5K
Powder	AC220V±10%, 50/60Hz, 120W
Weighing Range	0.25 ~ 5kg
Weighing Accuracy	±2~5g
Feeding Speed	≤900pcs/hour
Measuring Hopper Volume	8L
Working Temperature	0~40°C
Max Humidity	90% R.H Condensation must be avoided
Pneumatic	0.4~0.6MPa 2m³/h

#### Structure & Dimension





## ENTERPRISE PROFILE



**30**'<sub>years</sub> Industry Experience



200<sup>+</sup> R&D Patent





General Measure established in 1993, as one of China's earliest industrial weighing company who is also a national high-tech enterprise, has over 50 people in the R&D team. For 28 years, we have been committed to improving the automatic process of industrial weighing and the precision of weighing control.

In 2003, we began to open the overseas market. Since 2006, General Measure dominated the high-end market and occupying more than 25% of the market in China. To expand the global business scale, we have been focusing on overseas markets since 2012. It has been seen that the average sales growth is above 30% every year.

We will continue to provide reliable industrial weighing indicators and equipment with excellent performance and weighing solutions with innovative value to our partners. Listening, Innovating, and growing together is our value, which guides us to achieve win-win cooperation by helping clients achieve their goals.

# Combining cutting-edge technology to disrupting the industry status-quo, making weighing more accessible.



## Global Clients 2000+









Linkedin

Facebook

Wechat



#### General Measure Technology Co.,Ltd.

Address: Room2208, Block A, Building 6, Shenzhen International Innovation Valley, Nanshan District, Shenzhen, Guangdong Province, P.R.China. Tel/Wechat: +86 185 6585 5789 E-mail: xjlv@szgmt.com Website: www.gmweighing.com